





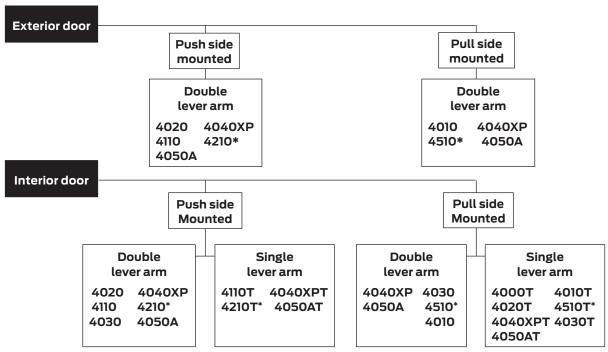




### 4000 Series surface mounted closers

#### Product selection guide

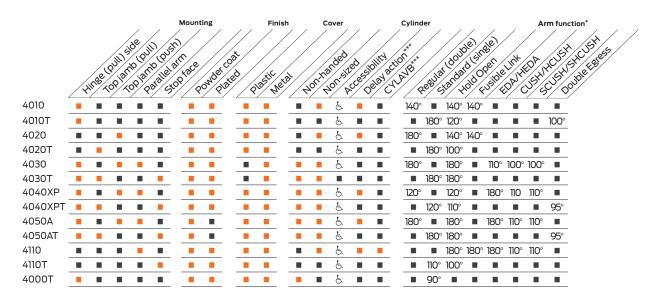
Surface mounted 4000 Series LCN closers feature a modern design engineered for each application, easy installation, and trusted performance. This guide is based on the desired mounting of the closer.



st Indicates high security closer. Refer to that section of the catalog.

#### **Product comparison**

This chart shows a basic comparison of 4000 Series closers. Refer to the specific closer chapter for complete details.



- Available
- Not available
- & Closer available with less than 5.0 lbs. opening force on 36" door.
- \* Maximum opening/hold open point with standard template. See individual closer series for degrees of opening per installation.
- \*\* Advanced Variable Back Check.
- \*\*\* Delay action for 4040XP incorporates standard 4041 cylinder.

#### **Applications**

- For aluminum, hollow metal, or wood swinging doors and frames.
- Can be used with hinge or pivot mounted door.
- Adapter plates and other installation accessories available for non-standard conditions.

#### Features common to 4000 Series

- Each closer (except 4050A, 4050AT, 4040XP, 4040XPT, 4030, 4030T) is designed for a specific mounting; hinge side, top jamb, or parallel arm. 4040XP closer with regular or Hold Open Arm mounts hinge side or top jamb. 4030, 4040XP and 4050A regular parallel arm closers include 62PA shoe required to parallel arm mount either Regular or Hold Open Arm.
- Handed for right or left swinging doors, except for 4000T, 4030, 4030T, 4040XP, 4050A, 4050AT and 4040XPT.
- Adjustable hydraulic back check cushions opening swing prior to 90°.
- Separate regulation of general closing speed and latching speed.
- Joints in regular arm and shoe adapt to uneven trim.
- Reversible shoe to boost latching power on double lever arms.
- Not designed for exterior mounting or exposure to elements.

#### Design assistance

LCN has been providing reliable solutions to unique door control problems since 1925. Design and specification assistance are only a phone call away. Contact LCN for assistance or technical information at 877-671-7011 or fax 800-248-1460 (Order Entry), Fax 815-879-1495 for Product Support.

#### Warranty

30 year limited warranty; 25 year limited warranty (4050A). See General Information catalog for complete warranty details.

#### **Specifications**

Refer to "Specifications" section for suggested architectural specifications.

#### Materials

- High strength cast iron or cast aluminum (4050A) cylinder.
- Forged steel main arms.
- One piece forged steel piston.
- Double heat treated pinion.
- LCN's all weather "Liquid X" fluid performs to temperature ranges from 120°F (49°C) to -30°F (-35°C) without any seasonal adjustment.
- High efficiency, full complement, low friction bearings.
- Tamper resistant regulating screws.
- Full rack and pinion hydraulic action.
- Low friction track and roller combination for all single lever arm (track style) closers.

#### **Finishes**

- Available in six standard or optional custom powder coat finishes to blend with door and frame.
- LCN's powder coat finishes surpass 100 hours of salt spray which is over four times the ANSI standard for corrosion resistance.
- For installations where a higher level of corrosive resistance is required, LCN offers an optional Special Rust Inhibitor (SRI) pre-treatment. Closers that combine the exclusive LCN powder coat finish and the SRI pre-treatment exceed the ANSI standard for corrosion resistance even further.
- Plated finishes are available as an option to accent door and frame. (SRI not available with plated finishes).

#### Listings and approvals

UL listed for self-closing doors without hold open under "swinging door closers" (GVEV) file R1943. Tested and certified under ANSI Standard A156.4 Grade One. Consult factory for details. Consult factory for other listings such as; cUL, California State Fire Marshal, Bureau of Standards and Appeals.

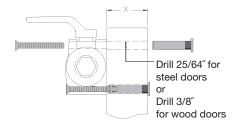
#### Positive pressure



LCN closers have been certified for three hours by UL to be in compliance with UL 10C. Contact LCN for specific details on door closer fire ratings.

#### **Fasteners**

- 4010, 4010T, 4020, 4020T, 4040XP, 4040XPT. 4050A, 4050AT, 4110, 4110T series closers are shipped with a standard Self Reaming and Tapping Screw (SRT) with Phillips head SRT screws.
- 4000T series closers are shipped with Wood and Machine Screws (WMS) with Phillips head wood and machine screws.
- 4030, 4030T series closers are shipped with a standard Wood and Self-Tapping Machine Screws (WMS) pack with Phillips head wood and self-tapping machine screws.
- Standard LCN Through Bolts (TB) can be installed on  $1^{3}/4$ " (44 mm) thick doors with 1/4"-20 machine screws. Optional Through Bolt (TB) sizes are available for 15/8" (41 mm) or 1 <sup>3</sup>/<sub>8</sub>" (35 mm) door thickness, but this must be specified when ordering.



- 1. For through bolts, specify door thickness if other than 1 3/4" (44mm),
- represented in diagram as dimension "X"
- Phillips head, metric machine screws are available, please specify. 3. LCN recommends the use of wood screws, available in optional WMS screw packs,

## 4010 Series

4010/4010T Series

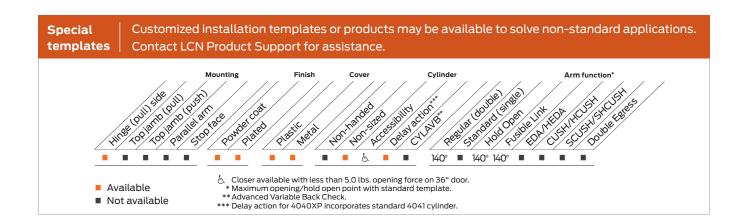


The 4010 is LCN's best performing heavy duty closer designed specifically for institutional and other rugged high traffic applications.

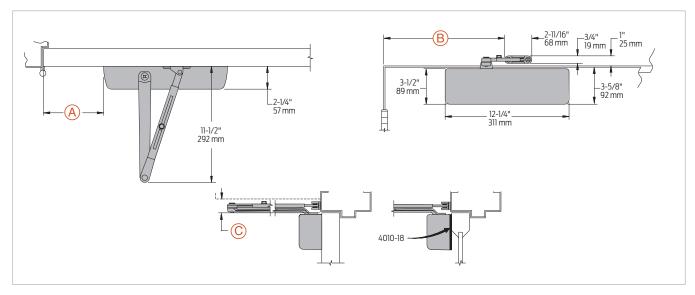
#### **Features**

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act		
Body construction	<ul> <li>Cast iron body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>½" diameter double heat treated pinion journal</li> </ul>		
Fluid	All weather fluid		
Handing	Handed		
Templating	Peel-n-Stick templates - 2 ½" x 6" mounting hole pattern		
Size	Adjustable 1-5 or sized 6		
Warranty	30 years		

Cover	<ul><li>Plastic Cover (PC), standard</li><li>Metal Cover (MC), optional</li></ul>			
Fasteners	Self Reaming and Tapping Screws (SRT)			
Mounting	Hinge (Pull side)			
Arms	Regular arm			
Finishes/colors/ powder coat	<ul> <li>689 Aluminum</li> <li>690 Statuary bronze</li> <li>691 Light bronze</li> <li>693 Black</li> <li>695 Dark bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> </ul>			
	<ul><li>Optional SRI primer - powder coat only</li><li>Optional plated finishes</li></ul>			



#### Hinge (pull) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width				
Auxiliary stop	Recommended at hold open point or where a door cannot swing 140°				
Reveal	Should not exceed <sup>3</sup> / <sub>4</sub> " (19 mm). Should not exceed <sup>1</sup> / <sub>8</sub> " (3 mm) for Fusible Link Arm				
Top rail	<ul> <li>Less than 3 <sup>3</sup>/<sub>4</sub>" (95 mm) requires plate, 4010-18</li> </ul>				
	<ul> <li>Plate requires 2" (51 mm) minimum</li> </ul>				
	<ul> <li>Clearance of 2 ½ (57 mm) behind door required for 90° installation</li> </ul>				
Delay action	Add suffix "CYLDEL" to selected cylinder				
	<ul> <li>Not available with 4016 cylinder</li> </ul>				
	<ul> <li>Delays closing from maximum opening to approximately 70°.</li> </ul>				
	<ul> <li>Delay time adjustable up to approximately 1 minute</li> </ul>				
Maximum opening	Can be templated for:				
	100°: $A = 5^{15}/_{16}$ " (151 mm) 140°: $A = 4^{3}/_{16}$ " (106 mm)				
	B = $11 \frac{15}{16}$ " (303 mm) B = $10 \frac{3}{16}$ " (259 mm)				
	Hold open points up to maximum opening with Hold Open Arm				
Arm clearance	Regular Arm: C = 1 <sup>1</sup> / <sub>16</sub> " (27 mm)				
	Hold Open Arm: C = 1 <sup>3</sup> / <sub>8</sub> " (35 mm)				
	Fusible Link Arm requires: C = 1 5/8" (41 mm)				

#### Accessories

4010/4010T Series

#### **Cylinders**



#### 4011(6)-3071 Cast iron cylinder assembly (CYL)

- Handed
- Standard

#### Covers



4010-72 Plastic Cover (PC)

Non-handed



#### 4010-72MC

#### Metal Cover (MC)

- Handed
- Required for plated finishes and custom powder coat finishes
- Optional

#### Arms



4010-3077 Regular Arm (REGARM)

Non-handed



4010-3049 Hold Open Arm (H)

- Handed
- Provides hold open function, adjustable at elbow
- Optional



#### 4010-3049FL Fusible Link Arm (FL)

- Handed
- Releases hold-open function when exposed to temperatures above 165° F; 1/8" (3 mm) maximum reveal
- Optional

Note: Check local codes before specifying FL arms. NOT A life safety product!

#### Installation accessories



#### 4010-18 Plate

- Required where top rail is less than 3 3/4" (95 mm)
- Requires minimum 2 " (51 mm) top rail

### Ordering information

#### How-to-order 4010 Series closers

#### 1. Select cylinder size

- ☐ 4011 (adjustable from size 1 to 5)
- ☐ 4016 (CYLDEL not available)

#### 2. Specify hand

☐ Right Hand (RH) □ Left Hand (LH)

#### 3. Select finish

☐ Standard powder coat

Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696)

#### Closer will be shipped with:

- Standard cylinder
- Standard cover
- Regular arm
- Self reaming and tapping screws (unless options listed below are selected)

#### **Closer options**

#### Cylinder

☐ Delay Action Cylinder (CYLDEL)

#### Cover

☐ Metal Cover (MC)

#### Arm

- ☐ Hold Open Arm (H)
- ☐ Fusible Link Arm, 165°F (FL)

#### **Finish**

- ☐ Custom powder coat (RAL) \_
- (handed metal cover required)
- ☐ Plated finish
- (handed metal cover required)
- ☐ SRI primer (use with powder coat finishes only)

#### Screw pack

- ☐ Through Bolt<sup>1</sup> and Self Reaming and Tapping Screws (TBSRT)
- ☐ Wood and Machine Screws (WMS)
- ☐ Through Bolt<sup>1</sup> Wood and Machine Screw (TBWMS)
- □ Torx Machine Screws (TORX)
- ☐ Wood and Machine Screws (WMS)
- ☐ Through Bolt<sup>1</sup> and Torx Machine Screws (TBTRX)

#### Installation accessories

□ Plate, 4010-18

#### Special template

□ ST-

1. Specify door thickness if other than 1 3/4".

#### Table of sizes

- Select closer based on width of door
- The spring power of non-sized 4011 cylinder is adjustable from size 1 through size 5 and is shipped set to size 3
- Sized 4010 Series cylinders available in size 6
- Delay action not available with 4016 cylinder

#### Exterior (and vestibule) door width



#### Interior door width



Indicates recommended range of door width for closer size. \* Adjustable Size 1 thru 5.

#### Reduced opening force 4010 Series closers

**CAUTION!** Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators catalog for information on systems that meet reduced opening force requirements without effecting closing power.

_	Door width	36"
E	8.5* lbs.	4011
	5.0* lbs.	4011

Maximum opening force.

42"

4011

4011

48"

4011

4011

### 4010T Series



The 4010T is LCN's best performing heavy duty track closer designed specifically for interior doors in institutional and other rugged high traffic applications.

#### **Features**

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Body construction	<ul> <li>Cast iron body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>½" diameter double heat treated pinion journal</li> </ul>	
Fluid	All weather fluid	
Handing	Handed	
Templating	Peel-n-Stick templates - $2 \frac{1}{2}$ x 6" mounting hole pattern	
Size	Sized 1, 3 or 4	
Warranty	30 years	

Cover	<ul><li>Plastic Cover (PC), standard</li><li>Metal Cover (MC), optional</li></ul>				
Fasteners	Self Reaming and Tapping Screws (SRT)				
Mounting	Hinge (Pull side)				
Arms	Standard arm and track with roller				
Finishes/colors/ powder coat	<ul> <li>689 Aluminum</li> <li>690 Statuary Bronze</li> <li>691 Light Bronze</li> <li>693 Black</li> <li>695 Dark Bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> </ul>				
	<ul><li>Optional SRI primer - powder coat only</li><li>Optional plated finishes</li></ul>				

Customized installation templates or products may be available to solve non-standard applications.

Contact LCN Product Support for assistance.

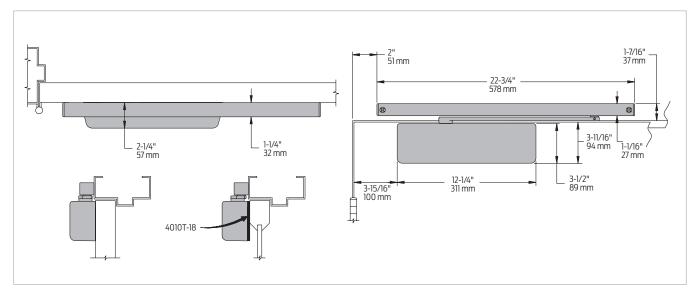
Mounting Finish Cover Cylinder Arm function\*

Mounting Finish Cover Cylinder Arm function\*

Line 100 kg/line 100

### Mounting details

#### Hinge (pull) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width			
Auxiliary stop	Recommended at hold open point or where a door cannot swing 180°			
Reveal	<ul> <li>Should not exceed <sup>1</sup>/<sub>8</sub>" (3 mm) for Standard Arm</li> <li>Should not exceed 3 <sup>5</sup>/<sub>16</sub>" (84 mm) for Double Egress Arm</li> </ul>			
Top rail	Less than 3 <sup>3</sup> / <sub>4</sub> " (95 mm) requires plate, 4010T-18			
Head frame	Requires 1 ½" (38 mm) minimum			
Clearance	2 <sup>1</sup> / <sub>4</sub> " (57 mm) behind door required for 90° or 180° installation			
Maximum opening	<ul> <li>Templating allows 180° with Standard Arm, limited to 120° when optional bumper is installed</li> <li>Consult factory if door will be held open at 180°</li> <li>Variable hold open angles with infinite options</li> </ul>			

- Notes:
  1. Optional track bumper assembly assists backcheck in cushioning the opening swing of the door. It is not intended to replace an auxiliary stop.
  2. Plate requires 2" (51 mm) minimum.

#### Accessories

#### Cylinders



#### 4011T(3)(4)-3071 Cast iron cylinder assembly (CYL)

- Handed
- Standard

#### Covers





- Non-handed
- Standard



4010T-72MC Metal Cover (MC)

- Handed
- Required for plated finishes and custom powder coat finishes
- Optional

#### Arms



#### 4010T-3077T Standard Arm (STDTRKARM)

- Handed
- Does not include track roller

#### 4010T-3077DE Double Egress Arm (DE)

- Handed
- For double egress doors and frames
- Does not include track roller
- Maximum reveal is 3 5/16" (84mm)
- Optional

#### Tracks



#### 4010T-3038 Standard Track (STDTRK)

- Non-handed
- Non hold open
- Will accept hold open clip and/or bumper assembly
- Standard



4010T-3038B Track with Bumper (BUMP)

- Non-handed
- Non hold open
- With bumper assembly installed
- Will accept hold open clip
- Optional



4010T-3038H Hold Open Track (H)

- Non handed
- With hold open clip installed
- Will accept bumper assembly
- Optional



#### 4010T-3038HB Hold Open Track with Bumper (HBMP)

- Non-handed
- With hold open clip and bumper assembly installed
- Optional

#### Installation accessories



#### 4010T-18 Plate

- Required where top rail is less than 3 <sup>3</sup>/<sub>4</sub>" (95 mm)
- Requires minimum 2"
   (51 mm) top rail





#### 4010T-169 Track bumper

- Mounts in track to assist back check, does not replace auxiliary stop
- Limits maximum opening
- Consists of bumper, bumper post, and mounting screw



#### 4010T-3054 Hold open clip

- Mounts in track to provide hold open function
- Hold open point controlled by clip location
- Consists of clip and mounting screws
- Requires 4010T-3034H
   Track Roller





#### 4010T-3034 Track roller

- Quiet, low friction roller assembly
- Shoulder dimension
   "X" = 1/16" (2mm)





#### 4010T-3034H

#### Track roller

- Quiet, low friction roller assembly
- Shoulder dimension "X" = 1/16" (2mm)
- Spring-loaded hold open mechanism

### Ordering information

#### **How-to-order 4010T Series closers**

#### 1. Select cylinder size

- 2. Specify hand
- □ 4011T
- ☐ Right Hand (RH)
- □ 4013T
- ☐ Left Hand (LH)
- □ 4014T

#### **Closer options**

#### Cover

☐ Metal Cover (MC)

#### Arm

☐ Double Egress Arm (DE)<sup>2</sup>

#### Track

- ☐ Track with Bumper (BUMP)
- ☐ Hold Open Track (H)
- ☐ Hold Open Track with Bumper (HBMP)

#### **Finish**

- Custom powder coat (RAL)
- (handed metal cover required)□ Plated finish
- (handed metal cover required)
- ☐ SRI primer (use with powder coat finishes only)

#### 3. Select finish

☐ Standard powder coat

Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696)

#### Closer will be shipped with:

- Standard cylinder
- Standard cover
- Standard arm
- Track roller
- Standard track
- Self reaming and tapping screws (unless options listed below are selected)

#### Screw pack

- ☐ Through Bolt¹ and Self Reaming and Tapping Screws (TBSRT)
- ☐ Wood and Machine Screws (WMS)
- ☐ Through Bolt¹ Wood and Machine Screws (TBWMS)
- □ Torx Machine Screws (TORX)
- ☐ Through Bolt<sup>1</sup> and Torx Machine Screws (TBTRX)

#### Installation accessories

☐ Plate, 4010T-18

#### Special template

□ ST-\_\_\_

- 1. Specify door thickness if other than  $1^3/4$ ".
- Using this closer on double-egress doors and frames requires the closer to be ordered with a "DE" suffix (i.e., 4014T DE). Standard "DE" option will accommodate pull side reveals up to 3 5/1e". For deeper reveals, consult factory.

#### Table of sizes

- Select closer based on width of door
- Sized 4010T Series cylinders available in size 1, 3 or 4

#### Interior door width



Indicates recommended range of door width for closer size.

#### Reduced opening force 4010T Series closers

**CAUTION!** Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators catalog for information on systems that meet reduced opening force requirements without effecting closing power.

E	
---	--

Door width	36"	42"	48"
8.5* lbs.	N/A	N/A	N/A
5.0* lbs.	4011T	4011T	4011T

\* Maximum opening force.



The 4020 is a heavy duty closer with adjustable spring power using the LCN Green Dial. This creates a custom fit to meet the specific demands of high traffic use and brings reliable performance.

#### **Features**

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act		
Body construction	<ul> <li>Cast iron body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>½" diameter double heat treated pinion journal</li> </ul>		
Fluid	All weather fluid		
Handing	Handed		
Templating	Peel-n-Stick templates - $2 \frac{1}{2}$ x 6" mounting hole pattern		
Size	Adjustable 1-5 or sized 6		
Warranty	30 years		

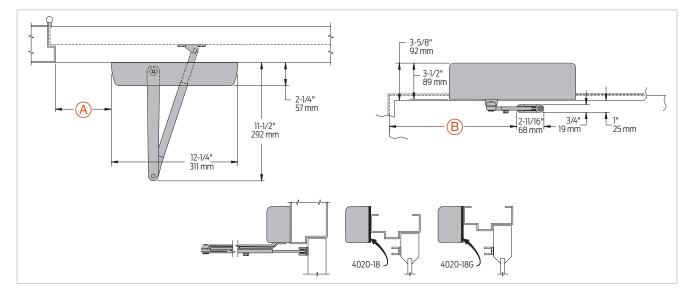
Cover	<ul><li>Plastic Cover (PC), standard</li><li>Metal Cover (MC), optional</li></ul>				
Fasteners	Self Reaming and Tapping Screws (SRT)				
Mounting	Top jamb (Pull side)				
Arms	Regular arm				
Finishes/colors/ powder coat	<ul> <li>689 Aluminum</li> <li>690 Statuary bronze</li> <li>691 Light bronze</li> <li>693 Black</li> <li>695 Dark bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> <li>Optional SRI primer - powder coat only</li> <li>Optional plated finishes</li> </ul>				

Customized installation templates or products may be available to solve non-standard applications. Special templates Contact LCN Product Support for assistance. Mounting Finish Cover Cylinder Arm function\* zricus, icust yuru yuri dagan Delay Action\*\* Accessibility ponder coat EDANHEDA Morresited Stopface Metal Available Closer available with less than 5.0 lbs. opening force on 36" door. \* Maximum opening/hold open point with standard template. ■ Not available \*\* Advanced Variable Back Check.

\*\*\* Delay action for 4040XP incorporates standard 4041 cylinder.

### Mounting details

#### Top jamb (push) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width					
Auxiliary stop	Recommended at hold open point or where the door cannot swing 180°					
Reveal	<ul> <li>2 <sup>9</sup>/16" (65 mm) allows 180° opening with regular arm</li> <li>4 <sup>13</sup>/16" (122 mm) allows up to 140° opening with regular arm</li> <li>8" (203 mm) allows up to 140° opening with Long Arm (LONG) where standard rod and shoe is replaced with optional long rod and shoe (4020-79LR)</li> </ul>					
Head frame	Less than 3 $^{7}$ /16" (87 mm) requires plate, 4020-18. Use plate, 4020-18G for flush ceiling condition. Either plate requires 1 $^{3}$ /4" (44 mm) frame minimum.					
Top rail	<ul> <li>Requires minimum 1 <sup>1</sup>/<sub>2</sub>" (38 mm)</li> <li>Closer on 4020-18 plate requires 2" (51 mm) minimum</li> <li>Closer on 4020-18G plate requires 2 <sup>3</sup>/<sub>4</sub>" (70 mm) minimum</li> </ul>					
Delay action	<ul> <li>Add suffix "CYLDEL" to selected cylinder.</li> <li>Not available with 4026 cylinder</li> <li>Delays closing from maximum opening to approximately 75°</li> <li>Delay time adjustable up to approximately 1 minute</li> </ul>					
Maximum opening	Can be t	emplated for:				
	100°:	A = 6" (152 mm) B = $12^{3}/8$ " (314 mm)	140°:	A = 4" (102 mm) B = $10^{3}/8$ " (264 mm)	180°:	A = 2" (51 mm) B = 8 <sup>3</sup> / <sub>8</sub> " (213 mm)

- Hold open points up to maximum opening or 140°, whichever is less, for Hold Open or Fusible Link Arm For hold open beyond 140°, use 4110 Series closer

#### Accessories

#### Cylinders



#### 4021(6)-3071 Cast iron cylinder assembly (CYL)

- Handed
- Standard

#### Covers



#### 4020-72 Plastic Cover (PC)

- Handed
- Standard



#### 4020-72MC Metal Cover (MC)

- Handed
- Required for plated finishes and custom powder coat finishes
- Optional

#### Arms



4020-3077 Regular Arm (REGARM)

Non-handed



4020-3077L Long Arm (LONG)

- Non-handed
- Includes 4020-79LR for deep reveals
- Optional



#### 4020-3049 Hold Open Arm (H)

- Handed
- Provides hold open function, adjustable at elbow
- 5 <sup>3</sup>/<sub>4</sub>" (146 mm) maximum reveal, 140° hold open
- Optional



#### 4020-3049FL Fusible Link Arm (FL)

- Handed
- Releases hold open function, adjustable at shoe, when exposed to temperatures above 165° F
- 3<sup>7</sup>/<sub>8</sub>" (98 mm) maximum reveal
- Optional

Note: Check local codes before specifying FL arms. NOT A life safety product!

#### Installation accessories



#### 4020-18 Plate

- Required where head frame is less than 3 7/16" (87 mm)
- Requires minimum 1 3/4" (44 mm) minimum head frame and 2" (51 mm) top rail 3 7/8" (98 mm) maximum reveal



#### 4020-18G Plate

- For flush ceiling condition
- Requires minimum 1 3/4" (44 mm) minimum head frame and 2 3/4" (70 mm) top rail

### Ordering information

#### How-to-order 4020 Series closers

#### 1. Select cylinder size 2. Specify hand

☐ 4021 (adjustable

from size 1 to 5)

☐ 4026 (CYLDEL not

## ☐ Left Hand (LH)

#### 3. Select finish ☐ Right Hand (RH) ☐ Standard powder coat

#### Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696)

#### Closer will be shipped with:

- Standard cylinder
- Standard cover
- Regular arm
- Self reaming and tapping screws (unless options listed below are selected)

#### **Closer options**

available)

#### Cvlinder

☐ Delay Action Cylinder (CYLDEL)

#### Cover

□ Metal Cover (MC)

#### Arm

- ☐ Hold Open Arm (H)
- ☐ Fusible Link Arm, 165°F (FL)

- ☐ Custom powder coat (RAL) (handed metal cover required) □ Plated finish
- (handed metal cover required)
- ☐ SRI primer (use with powder coat finishes only)

#### Screw pack

- ☐ Through Bolt<sup>1</sup> Self Reaming and Tapping Screws (TBSRT)
- ☐ Wood and Machine Screws (WMS)
- ☐ Through Bolt¹ Wood and Machine Screws (TBWMS)
- ☐ Torx Machine Screws (TORX)
- ☐ Through Bolt<sup>1</sup> and Torx Machine Screws (TBTRX)

#### Installation accessories

- □ Plate. 4020-18
- ☐ Plate, 4020-18G

#### Special template

□ ST-\_\_

1. Specify door thickness if other than 1 3/4".

#### Table of sizes

- Select closer based on width of door
- The spring power of non-sized 4021 cylinder is adjustable from size 1 through size 5 and is shipped set to size 3
- Sized 4020 Series cylinders available in size 6
- Delay action not available with 4026 cylinder

#### Exterior (and vestibule) door width



#### Interior door width



Indicates recommended range of door width for closer size. \* Adjustable Size 1 thru 5.

#### Reduced opening force 4020 Series closers

CAUTION! Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators catalog for information on systems that meet reduced opening force requirements without effecting closing power.

E	
---	--

Door width	36"	42"	48"
8.5* lbs.	4021	4021	4021
5.0* lbs.	4021	4021	4021

\* Maximum opening force.

### 4020T Series

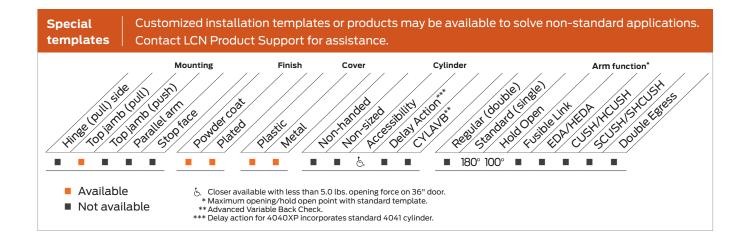


The 4020T is a cast iron, heavy duty closer designed for interior, high traffic conditions. This Grade 1 device comes in various finishes and colors to match your interior look.

#### **Features**

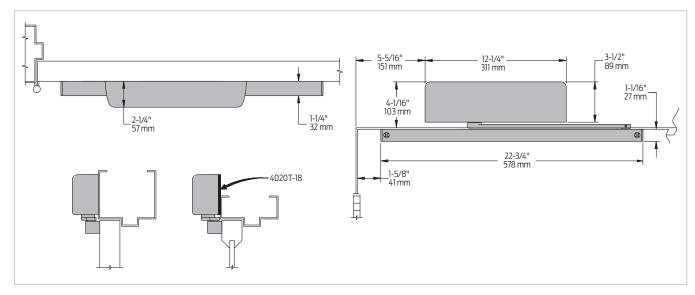
Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act
Body construction	<ul> <li>Cast iron body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>1½" diameter double heat treated pinion journal</li> </ul>
Fluid	All weather fluid
Handing	Handed
Templating	Peel-n-Stick templates - 2 ½" x 6" mounting hole pattern
Size	Sized 1, 3 or 4
Warranty	30 years

Cover	<ul> <li>Plastic Cover (PC), standard</li> </ul>		
	<ul> <li>Metal Cover (MC), optional</li> </ul>		
Fasteners	Self Reaming and Tapping Screws (SRT)		
Mounting	Top jamb (Pull side)		
Arms	Standard arm, track with roller		
Finishes/colors/ powder coat	<ul> <li>689 Aluminum</li> <li>690 Statuary bronze</li> <li>691 Light bronze</li> <li>693 Black</li> <li>695 Dark bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> </ul>		
	<ul><li>Optional SRI primer - powder coat only</li><li>Optional plated finishes</li></ul>		



### Mounting details

#### Top jamb (pull) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width			
Auxiliary stop	Recommended at hold open point or where a door cannot swing 180°			
Reveal	Should not exceed ½8" (3 mm)			
Head frame	Less than 3 $^{7}/_{8}$ " (98 mm), requires plate, 4020T-18. Plate requires 1 $^{3}/_{4}$ " (44 mm) minimum.			
Clearance	1½" (38 mm) behind door required for 90° or 180° installation			
Maximum opening	<ul> <li>Templating allows 180° with standard track arm, limited to 100° with optional bumper installed</li> <li>Consult factory if door will be held open at 180°</li> <li>Variable hold open angles with infinite options</li> </ul>			

Note: Optional track bumper assembly assists back check in cushioning the opening swing of the door. It is not intended to replace an auxiliary stop.

#### Accessories

#### Cylinders



#### 4021T(3)(4)-3071 Cast iron cylinder assembly (CYL)

- Handed
- Standard

#### Covers



Right hand shown



- Handed
- Standard



Right hand shown

#### 4020T-72MC Metal Cover (MC)

- Handed
- Required for plated finishes and custom powder coat finishes
- Optional

#### Arms



#### 4020T-3077T Standard Arm (STDTRKARM)

- Handed
- Roller not included with arm

#### **Tracks**



#### 4020T-3038 Standard Track (STDTRK)

- Non-handed
- Non hold open
- Will accept hold open clip and/or bumper assembly
- Standard



#### 4020T-3038B Track with Bumper (BUMP)

- Non-handed
- Non hold open
- With bumper assembly installed
- Will accept hold open clip
- Optional



#### 4020T-3038H Hold Open Track (H)

- Non-handed
- With hold open clip installed
- Will accept bumper assembly
- Optional



#### 4020T-3038HB Hold Open Track with Bumper (HBMP)

- Non-handed
- With hold open clip and bumper assembly installed
- Optional

#### Installation accessories



#### 4020T-18 Plate

- Required where head frame is less than 3 <sup>7</sup>/<sub>8</sub>" (98 mm)
- Requires minimum 1 <sup>3</sup>/<sub>4</sub>"
   (44 mm) frame face





#### 4020T-169 Track bumper

- Mounts in track to assist back check, does not replace auxiliary stop
- Limits maximum opening
- Consists of bumper, bumper post, and mounting screw



#### 4020T-3054 Hold open clip

- Mounts in track to provide hold open function
- Hold open point controlled by clip location
- Consists of clip and mounting screws
- Requires 4020T-3034H
   Track Roller



Track roller



## 4020T-3034

- Quiet, low friction roller assembly
- Shoulder dimension "X" = 1/16" (2mm)





#### 4020T-3034H Track roller

- Quiet, low friction roller assembly
- Shoulder dimension "X" = 1/16" (2mm)
- Spring-loaded hold-open mechanism

## Serie:

### Ordering information

#### **How-to-order 4020T Series closers**

#### 1. Select cylinder size

- □ 4021T (ADA)
- □ 4023T
- □ 4024T

#### 2. Specify hand

- ☐ Right Hand (RH)
- ☐ Left Hand (LH)

#### 3. Select finish

☐ Standard powder coat

Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696)

#### Closer will be shipped with:

- Standard cylinder
- Standard cover
- Standard arm
- Track roller
- Standard track
- Self-reaming and tapping screws (unless options listed below are selected)

#### **Closer options**

#### Cover

□ Metal Cover (MC)

#### **Track**

- ☐ Track with Bumper (BUMP)
- ☐ Hold Open Track (H)
- ☐ Hold Open Track with Bumper (HBMP)

#### **Finish**

- ☐ Custom powder coat (RAL) \_\_\_\_\_(handed metal cover required)
- □ Plated finish \_\_\_\_\_
- (handed metal cover required)
- ☐ SRI primer (use with powder coat finishes only)

#### Screw pack

- ☐ Through Bolt<sup>1</sup> and Self Reaming and Tapping Screws (TBSRT)
- □ Wood and Machine Screws (WMS)
- ☐ Through Bolt<sup>1</sup> Wood and Machine Screws (TBWMS)
- ☐ Torx Machine Screws (TORX)
- ☐ Through Bolt<sup>1</sup> and Torx Machine Screws (TBTRX)

#### Installation accessories

☐ Plate, 4010T-18

#### Special template

□ ST-\_\_\_\_

1. Specify door thickness if other than 1 3/4".

#### Table of sizes

- Select closer based on width of door
- Sized 4020T Series cylinders available in size 1, 3 or 4
- Specify next higher size closer where strong drafts exist

#### Interior door width



Indicates recommended range of door width for closer size.

## 4030 Series



The 4030 is a cast iron, universal closer designed specifically for doors in moderate traffic conditions. This versatile closer compliments the rest of the heavy duty 4000 Series and offers the choice of three mountings and multiple arm options.

#### **Features**

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act
Body construction	<ul> <li>Cast iron body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>½" diameter single heat treated pinion journal</li> </ul>
Fluid	All weather fluid
Handing	Non-handed
Templating	Peel-n-Stick templates - 1 <sup>23</sup> / <sub>32</sub> " x 6 <sup>17</sup> / <sub>64</sub> " mounting hole pattern
Size	Adjustable spring size 1-4
Warranty	30 years

Cover	Metal Cover (MC), standard		
Fasteners	Self reaming and tapping screws (SRT)		
Mounting	Hinge (pull side), top jamb (push side), parallel arm (push side)		
Arms	Regular arm		
Finishes/colors/ powder coat	<ul> <li>689 Aluminum</li> <li>690 Statuary bronze</li> <li>691 Light bronze</li> <li>693 Black</li> <li>695 Dark bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> </ul>		
	<ul><li>Optional SRI primer - powder coat only</li><li>Optional plated finishes</li></ul>		

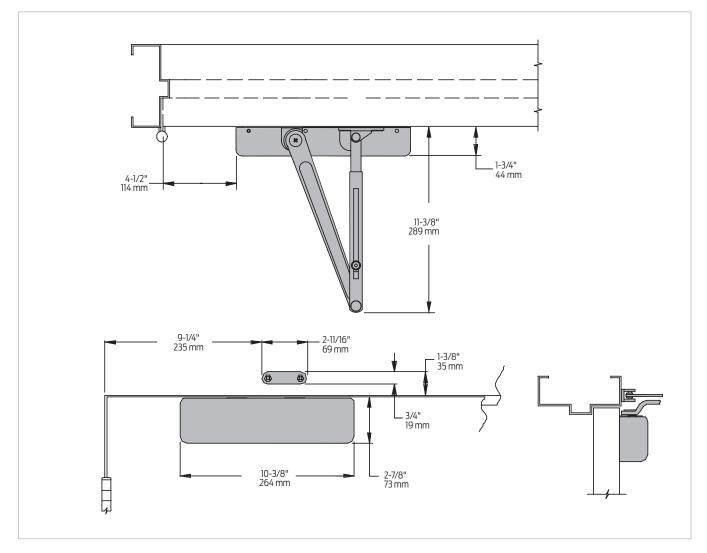
**Special** Customized installation templates or products may be available to solve non-standard applications. templates Contact LCN Product Support for assistance. Mounting Cylinder Arm function\* ysirs ysiri (dusin) Too land (dusin) Too land tould Cushinkush Delay Action\* Accessibility Parallel arm EDANHEDA Morreited Plated

- Available ■ Not available
- Closer available with less than 5.0 lbs. opening force on 36" door.
- Maximum opening/hold open point with standard template.
- \*\* Advanced Variable Back Check.

  \*\*\* Delay action for 4040XP incorporates standard 4041 cylinder.

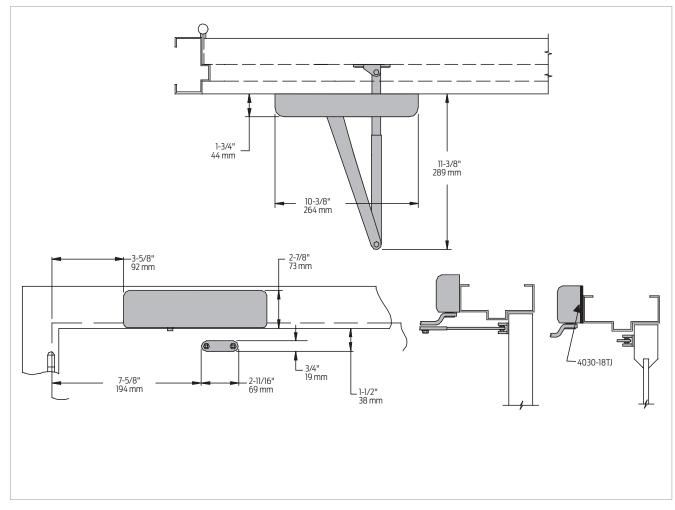
### Mounting details

#### Hinge (pull) side mounting



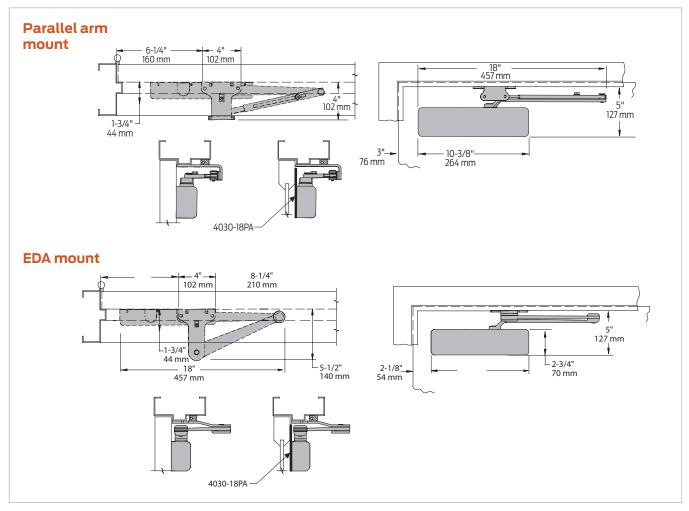
Butt hinges	Should not exceed 5" (127 mm) in width
Auxiliary stop	Recommended at hold open point or where a door cannot swing 180°
Reveal	Should not exceed $^3/_{16}$ " (5 mm) for regular arm or $^3/_{16}$ " (5 mm) for Hold Open Arm
Top rail	Requires 2 <sup>7</sup> /8" (73 mm) minimum
Clearance	1 <sup>3</sup> / <sub>4</sub> " (44 mm), behind door required for installation
Maximum opening	<ul> <li>Can be templated for 180°</li> <li>Hold open points up to maximum opening with Hold Open Arm</li> </ul>

#### Top jamb (push) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width		
Auxiliary stop	Recommended at hold open point or where the door cannot swing 180°		
Reveal	<ul> <li>Up to 3 ½" (89 mm) allows 180° opening</li> </ul>		
	<ul> <li>Up to 7<sup>1</sup>/<sub>2</sub>" (191 mm) with long arm allows for 140° opening</li> </ul>		
Top rail	Requires 1 ½" (38 mm) minimum from stop		
Head frame	<ul> <li>Less than 2 <sup>1</sup>/<sub>4</sub>" (57 mm) requires plate, 4030-18TJ</li> </ul>		
	<ul> <li>Plate requires 1<sup>1</sup>/<sub>2</sub>" (38 mm) minimum</li> </ul>		
Maximum opening	<ul> <li>Can be templated for 180°</li> </ul>		
	<ul> <li>Hold open points up to maximum opening with Hold Open Arm (H)</li> </ul>		

#### Parallel arm (push side) and EDA mounting

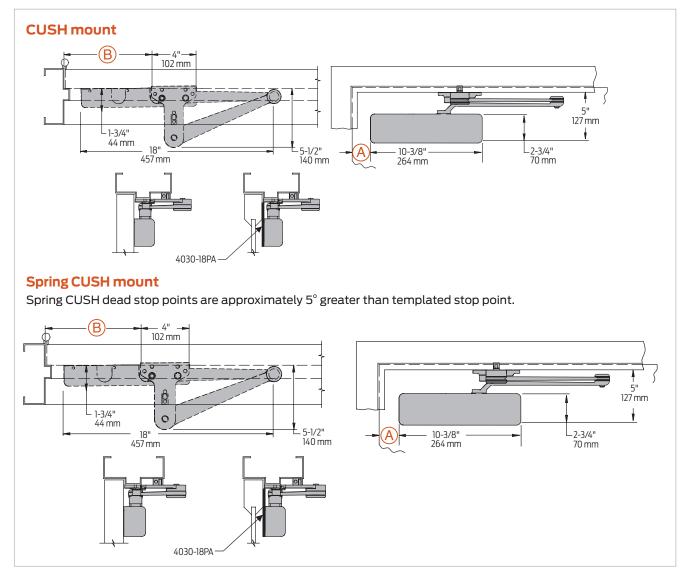


Butt hinges	Should not exceed 5" (127 mm) in width			
Auxiliary stop	Recommended at hold open point or where a door cannot swing maximum opening			
Clearance	<ul> <li>For 4030-62PA shoe is 4" (102 mm) from door face</li> </ul>			
	<ul> <li>EDA arm is 5 <sup>1</sup>/<sub>2</sub>" (140 mm) from door face</li> </ul>			
Top rail	<ul> <li>Less than 5" (127 mm) measured from the stop requires plate 4030-18PA</li> </ul>			
	<ul> <li>Plate requires 1<sup>3</sup>/<sub>4</sub>" (44 mm) minimum</li> </ul>			
Stop width	Minimum 1" (25 mm)			
Head frame	Flush or single rabetted requires PA shoe adapter, 4030-419			
Blade stop	Clearance, requires 1/2" (13 mm) blade stop spacer, 4030-61			
Auxiliary shoe	4030-62A allows installation of regular arm with overhead holder/stop			
	<ul> <li>Special templating required</li> </ul>			
EDA arm	Requires shoe support, 4030-30 for fifth screw anchorage where reveal is less than 3 $^{1}$ /16" (78 mm)			
Maximum opening	Regular or Hold Open Arms can be templated for 180°			
	<ul> <li>EDA template allows 110° maximum opening</li> </ul>			
	<ul> <li>Hold open points up to maximum opening with Hold Open Arm (H)</li> </ul>			

#### Notes:

- 4030 closers ordered with EDA arms include 4030-201 fifth hole spacer to support the shoe
- Regular or Hold Open Arm mounting requires PA shoe, 4030-62PA for Regular or Hold Open Arms; Add prefix "P" to closer description (eg. P4031.) P4031 closer includes 4030-201 fifth hole spacer to support PA shoe

#### **CUSH and Spring CUSH mounting**



Clearance	For CUSH or SCUSH shoe is $5^{1}/2$ " (140 mm) from door face					
Head frame	Flush c	Flush or rabetted requires CUSH flush panel adapter, 4030-419				
CUSH or SCUSH Arm	Requires shoe support, 4030-30 for fifth screw anchorage where reveal is less than 3 ½16" (78 mm)					
Maximum opening	CUSH and SCUSH arms can be templated for maximum opening/hold open point at:					
	85°:	A = $3^{5}/8$ (92 mm) B = $9^{3}/4$ " (248 mm)	90°:	A = 3" (76 mm) B = $9^{1}/8$ " (232 mm)	100º¹:	A = 1 <sup>7</sup> /8" (48 mm) B = 8" (203 mm)

<sup>1.</sup>  $100^{\circ}$  mounting will not work with swing clear hinges.

 $Note: 4031\ closers\ ordered\ with\ CUSH\ or\ SCUSH\ arms\ include\ 4030-201\ fifth\ hole\ spacer\ to\ support\ the\ shoe.$ 

#### Accessories

#### **Cylinders**



#### 4031-3071 Cast iron cylinder assembly (CYL)

- Non-handed
- Standard

#### Arms



#### 4030-3077 Regular Arm (REGARM)

- Non-handed
- Mounts hinge side or top jamb
- P4031 closer includes PA shoe, 4030-62PA is required for parallel arm mounting



#### 4030-3077LD Light Duty Arm (LD)

Non-handed

Covers

4030-72MC

Metal Cover (MC)

Non-handed

- Mounts hinge side, top jamb or parallel arm (62PA required)
- Optional



#### 4030-3077L Long Arm (LONG)

- Non-handed
- Includes long rod and shoe, 4030-79LR for top jamb mount with deep reveals
- Optional



#### 4030-3049 Hold Open Arm (H)

- Non-handed
- Mounts hinge side, top jamb or parallel arm (62PA required)
- Hold open adjustable at shoe
- Optional



#### 4030-3049L Hold Open Long Arm (HLONG)

- Non-handed
- Includes long head and tube, 4030-3048L for top jamb mount with deep reveals
- Optional



#### 4030-3077EDA Extra Duty Arm (EDA)

- Non-handed
- Extra duty arm features solid forged steel main and forearm for potentially abusive installations
- Optional



#### 4030-3049EDA Hold Open Extra Duty Arm (HEDA)

- Handed
- Arm, provides hold open function adjustable at shoe
- Optional



#### 4030-3077CNS Cush-n-Stop Arm (CUSH)

- Non-handed
- Solid forged steel main arm and forearm with stop in soffit shoe
- Optional



#### 4030-3049CNS Hold Open Cush-n-Stop Arm (HCUSH)

- Non-handed
- Provides hold open function with templated stop/hold open points
- Handle controls hold open function
- Optional



#### 4030-3077SCNS Spring Cush-n-Stop Arm (SCUSH)

- Non-handed
- For abusive applications
- Features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Optional



#### 4030-3049SCNS Spring Hold Open Cush-n-Stop Arm (SHCUSH)

- Non-handed
- For abusive applications
- Features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Handle controls hold open function
- Optional

# 000T

#### Accessories

#### Installation accessories



#### 4030-18TJ Plate

- Required for top jamb mounting where head frame is less than 2 1/4" (57 mm) or flush ceiling condition exists
- Requires 1 ½" (38 mm) minimum



#### 4030-18PA Plate

- Required for parallel arm mounting where top rail is less than 5" (127 mm), measured from the stop
- Rrequires 1 <sup>3</sup>/<sub>4</sub>" (44 mm) minimum



#### 4030-30 CUSH shoe support

 Provides anchorage for fifth screw used with CUSH arms where reveal is less than 3 ½/16" (78 mm)



#### 4030-61 Blade stop spacer

 Lowers parallel arm shoe to clear 1/2" (13 mm) blade stop



#### 4030-62A Auxiliary shoe

(178 mm)

- Requires a top rail of 7"
- Replaces -62PA for parallel arm mounting of regular arm with some overhead holder/stop
- Optional



#### 4030-419 PA flush panel adapter

 Provides horizontal mounting surface for PA or CUSH shoe on single rabetted or flush frame



#### 4030-62PA PA shoe

Required for parallel arm mounting

### Ordering information

#### How-to-order 4030 Series closers

#### 1. Select finish

□ Standard powder coat \_\_\_\_\_ Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696)

#### Closer will be shipped with:

- Standard cylinder
- Standard metal cover
- Regular arm
- Wood and self tapping machine screw pack (unless options listed below are selected)

#### **Closer options**

#### **Finish**

	Custom powder coat (RAL)
П	Plated finish

- ☐ Plated finish \_\_\_\_\_
- $\hfill \square$  SRI primer (use with powder coat finishes only)

#### Arm

- ☐ Regular Arm with Parallel Arm Bracket (RWPA)
- ☐ Regular Arm with 62A Auxiliary Shoe (RW62A)
- ☐ Long Arm (LONG)
- ☐ Hold Open Arm (H)
- ☐ Hold Open with Parallel Arm Bracket (HWPA)
- ☐ Hold Open Long Arm (HLONG)
- ☐ Light Duty Arm (LD)
- ☐ Light Duty Arm with Auxiliary Shoe (LD62A)
- ☐ Light Duty Arm with Parallel Arm Shoe (LDPA)
- ☐ Light Duty Long Arm (LDL)
- ☐ Extra Duty Arm (EDA)
- ☐ Hold Open Extra Duty Arm (HEDA) (specify right or left hand)

#### ☐ Cush-n-Stop Arm (CUSH)

- ☐ Hold Open Cush-n-Stop Arm (HCUSH)
- ☐ Spring Cush-n-Stop Arm (SCUSH)
- ☐ Spring Hold Open Cush-n-Stop Arm (SHCUSH)

#### Optional screw packs

☐ Through Bolt¹ Wood and Machine Screws (TBWMS)

#### Installation accessories

- ☐ Plate, 4030-18TJ
- ☐ Plate, 4030-18PA
- ☐ CUSH shoe support, 4030-30
- ☐ Blade stop spacer, 4030-61
- ☐ Auxiliary shoe, 4030-62A
- $\ \square$  PA flush panel adapter, 4030-419

#### Special template

□ ST-\_\_\_\_

1. Specify door thickness if other than 1 3/4".

#### Table of sizes

 Non-sized 4031 cylinder is adjustable from sizes 1 to 4 and is shipped set to size 3

#### Exterior (and vestibule) door width



#### Interior door width



Indicates recommended range of door width for closer size.

#### Reduced opening force 4030 Series closers

**CAUTION!** Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators catalog for information on systems that meet reduced opening force requirements without effecting closing power.



Door width	36"	42"	48"	
8.5* lbs.	4031	4031	4031	
5.0* lbs.	4031	4031	4031	

\* Maximum opening force.

### 4030T Series

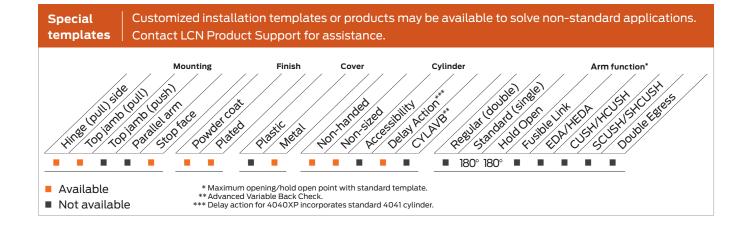


The 4030T is a single lever (track) arm, surface mounted closer designed for interior use on narrow head frames and top rails. The choice of three mountings and ease of installation offer a versatile solution to door control in moderate traffic applications. The 4030T compliments the heavy duty 4000 Series.

#### **Features**

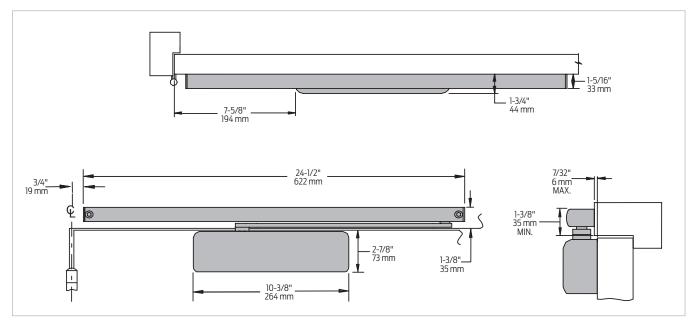
Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Body construction	<ul> <li>Cast iron body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>½" diameter single heat treated pinion journal</li> </ul>	
Fluid	All weather fluid	
Handing	Non-handed Adjustable spring size 1-3	
Size		
Warranty	30 years	

Cover	Metal Cover (MC), standard	
Fasteners	Self reaming and tapping screws (SRT)	
Mounting	Pull side on door, pull side on frame and push side on door	
Arms	Standard arm and track	
Finishes/colors/ powder coat	<ul> <li>689 Aluminum</li> <li>690 Statuary bronze</li> <li>691 Light bronze</li> <li>693 Black</li> <li>695 Dark bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> </ul>	
	<ul><li>Optional SRI primer - powder coat only</li><li>Optional plated finishes</li></ul>	



## Mounting details

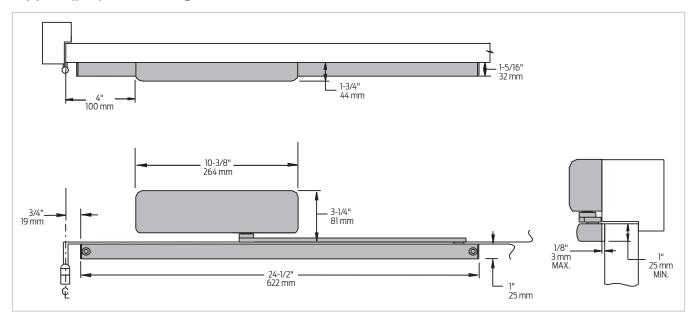
#### Hinge (pull) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width	
Auxiliary stop	Recommended at hold open point or where a door cannot swing 180°	
Reveal	Should not exceed 7/32" (6 mm)	
Top rail	Requires 2 <sup>7</sup> / <sub>8</sub> " (73 mm) minimum	
Clearance	1 <sup>3</sup> / <sub>4</sub> " (44 mm), behind door required for installation	
Maximum opening	<ul> <li>Can be templated for 180°</li> <li>Consult factory if door will be held open at 180°</li> <li>Hold open points up to maximum opening point with hold open option</li> </ul>	

4030/4030T Series

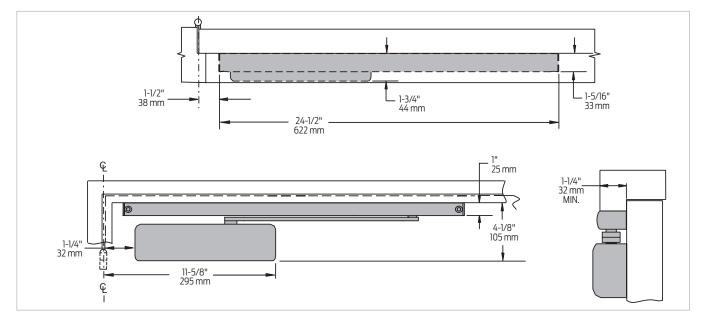
#### Top jamb (pull) side mounting



Should not exceed 5" (127 mm) in width
Recommended at hold open point or where the door cannot swing 180°
Should not exceed 1/8" (3 mm)
Requires 1" (25 mm) minimum
Requires 2 <sup>7</sup> /8" (73 mm) minimum
<ul> <li>Can be templated for 180°</li> <li>Consult factory if door will be held open at 180°</li> <li>Hold open points up to maximum opening point with hold open option</li> </ul>

### Mounting details

#### Stop face (push) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width
Auxiliary stop	Recommended at hold open point or where a door cannot swing 110°
Reveal	Should not exceed 1 3/4" (44 mm)
Top rail	Requires 4 ½ (105 mm) minimum measured from the stop
Head frame	Minimum 1 ½ " (32 mm)
Maximum opening	<ul> <li>Can be templated for 110°</li> <li>Hold open points up to maximum opening with hold open option</li> </ul>

Note: Consult factory for applications where door must swing 180  $\!\!^{\rm o}$ 

Accessories

# **Cylinders**

#### 4031T-3071 Cast iron cylinder assembly (CYL)

- Non-handed
- Standard

#### Covers



#### 4030T-72MC Metal Cover (MC)

Non-handed

#### **Arms**



#### 4030T-3077T Standard Arm (STDTRKARM)

- Non-handed
- Single lever mounts hinge side, top jamb or stop face
- Track roller included

#### **Tracks**



#### 4030T-3038 Standard Track (STDTRK)

- Non-handed
- Non hold open track mounts on either side of the door
- Will accept hold open clip
- Standard



#### 4030T-3038H Hold Open Track (H)

- Non-handed
- Hold open track mounts on either side of the door
- Comes with 4030T-3054 hold open clip
- Optional

#### Installation accessories



### 4030T-3054

- Mounts in track to provide



- Hold open point controlled by clip location
- Requires 4030T-3034H

### Ordering information

#### **How-to-order 4030T Series closers**

#### 1. Select finish

□ Standard powder coat \_\_\_\_\_ Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696)

#### Closer will be shipped with:

- Standard cylinder
- Standard metal cover
- Standard track
- Standard arm
- Track roller
- Wood and self tapping machine screw pack (unless options listed below are selected)

#### **Closer options**

#### **Finish**

Custom powder coat (RAL)
Plated finish

 $\hfill \square$  SRI primer (use with powder coat finishes only)

#### Track

☐ Hold Open Arm (H)

#### Optional screw packs

☐ Through Bolt<sup>1</sup> Wood and Machine Screws (TBWMS)

1. Specify door thickness if other than 1 3/4".

#### Table of sizes

 Non-sized 4031T Series cylinder is adjustable from sizes 1 to 3 and is shipped set to size 3

#### Interior door width



Indicates recommended range of door width for closer size.

### 4040XP Series



The 4040XP is LCN's most durable and flexible heavy duty closer designed for institutional and other demanding high traffic applications.

#### **Features**

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Body construction	<ul> <li>Cast iron body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>Double heat treated pinion journal</li> </ul>	
Fluid	All weather liquid X fluid	
Handing	Non-handed	
Templating	Peel-n-Stick templates - 2 ½" x 5" mounting hole pattern	
Size	Adjustable spring size 1-6, includes patented green dial	
Warranty	30 years	

Cover	<ul> <li>Plastic Cover (PC), standard</li> </ul>	
	<ul> <li>Metal Cover (MC), optional</li> </ul>	
Fasteners	Self reaming and tapping screws (SRT)	
Mounting	Hinge (pull side), top jamb (push side), parallel arm (push side)	
Arms	Regular arm	
Finishes/colors/	689 Aluminum	
powder coat	<ul> <li>690 Statuary bronze</li> </ul>	
	<ul> <li>691 Light bronze</li> </ul>	
	<ul> <li>693 Black</li> </ul>	
	<ul> <li>695 Dark bronze</li> </ul>	
	<ul> <li>696 Brass</li> </ul>	
	Custom colors optional	
	<ul><li>Optional SRI primer - powder coat only</li><li>Optional plated finishes</li></ul>	

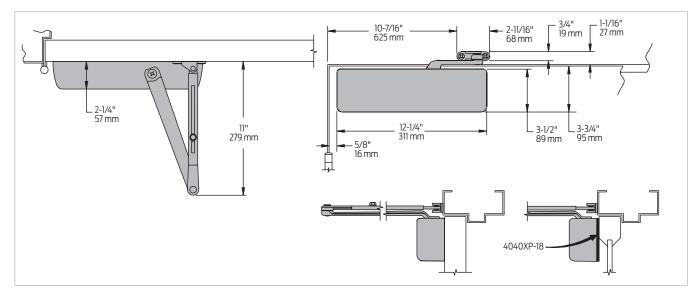
Special Customized installation templates or products may be available to solve non-standard applications. templates Contact LCN Product Support for assistance Mounting Cover Cylinder Arm function<sup>4</sup> judi standard dinde of Too land Could Clernkcher Delay Action\* parallel arm Fusible Link EDANHEDA Stoppace

120°

- Available ■ Not available
  - Closer available with less than 5.0 lbs. opening force on 36" door.
    - \* Maximum opening/hold open point with standard template. \*\* Advanced Variable Back Check.

    - \*\*\* Delay feature incorporates standard 4040 cylinder (not XP).

#### Hinge (pull) side mounting

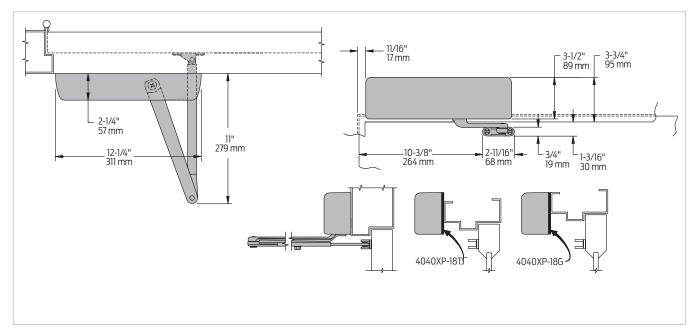


Butt hinges	Should not exceed 5" (127 mm) in width	
Auxiliary stop	Recommended at hold open point or where a door cannot swing beyond 120°	
Reveal	Should not exceed <sup>3</sup> / <sub>4</sub> " (19 mm) for Regular or Hold Open Arm	
Top rail	Less than 3 <sup>3</sup> / <sub>4</sub> " (95 mm) requires plate, 4040XP-18; Plate requires 2" (51 mm) minimum	
Clearance	$2^{3}/8$ " (60 mm) behind door required for 90° installation	
Delay action	<ul> <li>Incorporates standard 4041 cylinder</li> <li>Delays closing from 120° to 70°</li> <li>Delay time adjustable up to approximately 1 minute</li> </ul>	
Maximum opening	<ul> <li>Templating allows up to 120°</li> <li>Hold open points 90° up to 120° with Hold Open Arm</li> </ul>	

### 4000T Series

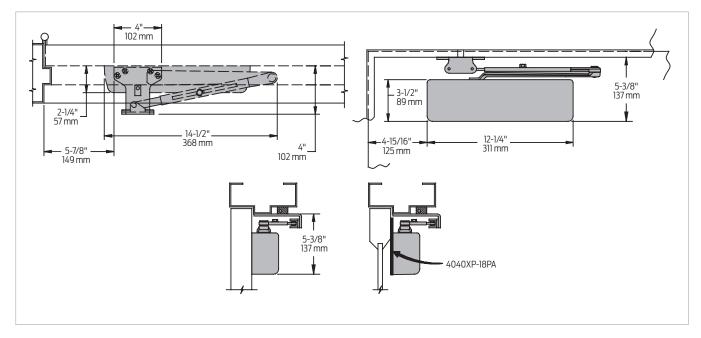
### Mounting details

#### Top jamb (push) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width			
Auxiliary stop	Recommended at hold open point or where a door cannot swing beyond 120°			
Reveal	Arm type	Reveal	Max opening	
	Regular Arm	2 <sup>9</sup> /16"	Up to 120°	
	Long Arm	4 13/16"	Up to 120°	
	Hold Open Arm	2 <sup>9</sup> /16"	Up to 120°	
	Hold Open Long Arm	8"	Up to 120°	
Top rail	<ul> <li>Requires 1 <sup>1</sup>/<sub>4</sub>" (32 mm) minimum</li> <li>2 <sup>1</sup>/<sub>4</sub>" (57 mm) minimum with closer on plate, 4040XP-18TJ</li> <li>3" (76 mm) minimum with closer on plate, 4040XP-18G</li> </ul>			
Head frame	•	equires plate, 4040XP-18TJ e, 4040XP-18G. Either plate re	quires 1 <sup>3</sup> /4" (44 mm) minimum	
Maximum opening	<ul><li>Templating allows up to 12</li><li>Hold open points 85° up to</li></ul>	0° o 120° with Hold Open Arm		
Delay action	<ul> <li>Incorporates standard 404</li> <li>Delays closing from 1200 to</li> <li>Delay time adjustable up to</li> </ul>	o 70°		

#### Parallel arm (push) side mounting

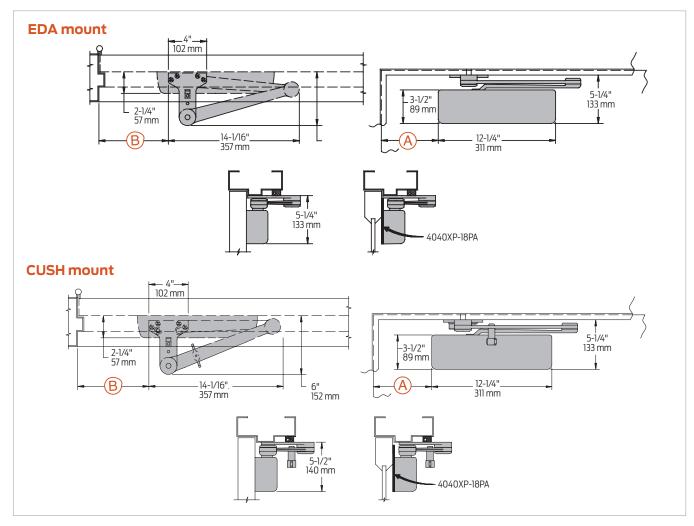


Butt hinges	Should not exceed 5" (127 mm) in width
Auxiliary stop	Recommended at hold open point, where the door cannot swing 180°, or where Cush-n-Stop Arm is not used
Reveal	Should not exceed 7/32" (6 mm)
Top rail	Less than $5^3/e$ " (137 mm) measured from the stop requires plate, 4040XP-18PA. Plate requires 2" (51 mm) minimum from the stop.
Head frame	Flush or rabetted requires PA shoe adapter, 4040XP-419
Stop width	Minimum 1" (25 mm). CUSH arm requires minimum 1 ½" (38 mm)
Blade stop	Clearance requires 1/2" (13mm) blade stop spacer, 4040XP-61
Clearance	<ul> <li>4040XP-62PA shoe is 4" (102 mm) from door face</li> <li>EDA shoe projects 5 <sup>1</sup>/<sub>2</sub>" (140 mm) from door face</li> <li>CUSH shoe projects 6" (152 mm) from door face</li> </ul>
Delay action	<ul> <li>Incorporates standard 4041 cylinder, without XP cylinder</li> <li>Delays closing from 120° to 70°</li> <li>Delay time adjustable up to approximately 1 minute</li> </ul>
Maximum opening	<ul> <li>180° opening/hold open points with all except CUSH arms</li> <li>110° opening/hold open with CUSH arms</li> </ul>

#### Notes:

- Optional mounting requires PA shoe, 4040XP-62PA for regular or Hold Open Arms
- Add prefix "P" to closer description (eg. P4040XP) P4040XP closer includes 4040XP-201 fifth hole spacer to support PA shoe

#### **EDA and CUSH mounting**



Clearance	4040XP-62EDA is 5 $^{1}$ /2" (140 mm) from door face; 6" (152 mm) for CUSH		
Head frame	Flush or rabetted requires CUSH flush pan	el adapter, 4040XP-419	
CUSH Arm	Requires shoe support, 4040XP-30 for fift	th screw anchorage where reveal is less than 3 ½16" (78 mm)	
Delay action	<ul> <li>Incorporates standard 4041 cylinder, without XP cylinder</li> <li>Delays closing from maximum opening to; 115° with 180° template, 95° with 110° template, 85° w</li> <li>100° template, 75° with 90° template (delay time adjustable up to approximately 1 minute)</li> </ul>		
Maximum opening	EDA arm can be templated for points at:	CUSH arms can be templated for opening/hold open point at:	
	110°: $A = 6^{3}/8"$ (162 mm) $B = 7^{3}/4"$ (197 mm)	85°: A = $7^{15}/16$ " (202 mm) B = $9^{1}/8$ " (232 mm)	
	or 180°: A = 2 <sup>7</sup> /8" (73 mm) B = 4 <sup>1</sup> / <sub>4</sub> " (108 mm)	90°: $A = 7^{3}/_{16}$ " (183 mm) $B = 8^{1}/_{2}$ " (216 mm)	
	Hold open points up to maximum opening with HEDA arm	100°: $A = 6^{1}/16'' (154 \text{ mm})$ $B = 7^{1}/4'' (184 \text{ mm})$	
		or 110°: $A = 5^{1}/16$ " (129 mm) $B = 6^{3}/8$ " (162 mm)	

- 4040XP Series closers ordered with EDA or CUSH arms include 4040XP-201 fifth hole spacer to support the shoe SCUSH stop points are approximately  $5^{\circ}$  more than templated stop point
- Hold open at templated stop points

#### Accessories

#### Cylinders



#### 4040XP-3071 Cast iron cylinder assembly (CYL)

- Non-handed
- Heavy duty



# 4041-3071 DEL Delay Action Cylinder (CYLDEL)

- Used for delayed action closing
- Non-handed
- Heavy duty

#### Covers



#### 4040XP-72 Plastic Cover (PC)

- Non-handed
- Includes 4040XP-54 snap-on cover clip



#### 4040XP-72MC Metal Cover (MC)

- Handed
- Required for plated finishes and custom powder coat finishes
- Optional

#### Arms



#### 4040XP-3077 Regular Arm (REGARM)

- Non-handed
- Mounts pull side or top jamb with shallow reveal P4041 closer includes PA shoe, 4040XP-62PA required for parallel arm mounting



#### 4040XP-3077L Long Arm (LONG)

- Non-handed
- Includes long rod and shoe, 4040XP-79LR for top jamb
- Optional



#### 4040XP-3077ELR Extra Long Arm (XLONG)

- Non-handed
- Includes extra long rod and shoe, 4040XP-79ELR for top jamb mount with deep reveal
- Optional



#### 4040XP-3049 Hold Open Arm (H)

- Non-handed
- Mounts pull side or top jamb with shallow reveal, hold open adjustable shoe
- 4040XP closer includes 4040XP-62PA shoe required for parallel arm mounting
- Optional



#### 4040XP-3049L Hold Open Long Arm (HLONG)

- Non-handed
- Includes long head and tube, 4040XP-3048L for top jamb mount
- Optional



#### 4040XP-3077EDA Extra Duty Arm (EDA)

- Non-handed
- Features forged, solid steel main and forearm for potentially abusive installations
- Optional



#### 4040XP-3049EDA Hold Open Extra Duty Arm (HEDA)

- Handed
- Parallel arm features forged, solid steel main and forearm for potentially abusive installations
- Hold open function is adjusted at the shoe
- Optional



#### 4040XP-3077EDA/62G Extra Duty Arm with 62G Thick Hub Shoe (EDAW62G)

- Non-handed
- Features forged, solid steel main and forearm for potentially abusive installations
- 62G shoe provides additional blade stop clearance
- Optional



#### 4040XP-3049EDA/62G Hold Open Extra Duty arm with 62G Thick Hub Shoe (HEDA62G)

- Handed
- Features forged, solid steel main and forearm for potentially abusive installations
- 62G shoe provides additional blade stop clearance; hold open function is adjusted at the shoe
- Optional



#### 4040XP-3077CNS Cush-n-Stop Arm (CUSH)

- Non-handed
- Features solid forged steel main arm and forearm with stop in soffit shoe.
- Optional



#### 4040XP-3049CNS Hold Open Cush-n-Stop Arm (HCUSH)

- Non-handed
- Hold open function with templated stop/hold open points
- Handle controls hold open function
- Optional

#### Accessories

#### Arms (cont.)



### Spring Cush-n-Stop Arm (SCUSH)

- Non-handed
- For potentially abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Optional



#### 4040XP-3049SCNS Spring Hold Open Cush-n-Stop Arm (SHCUSH)

- Non-handed
- For potentially abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Handle controls hold open function
- Optional

#### Installation accessories



#### 4040XP-18 Plate

- Required for hinge side mount where top rail is less than 3 3/4" (95 mm)
- Requires minimum 2" (51 mm) minimum top



#### 4040XP-18G Plate

- Locates top jamb mounted closer flush with top of head frame face in flush ceiling condition
- Requires 1 3/4" (44 mm) minimum head frame



#### 4040XP-18TJ Plate

 Centers top jamb mounted closer vertically on head frame where face is less than  $3\frac{1}{2}$ " (89 mm). Plate requires 1 3/4" (44 mm) minimum head frame



#### 4040XP-18PA Plate

- Required for parallel arm mounting where top rail is less than  $5\frac{1}{2}$ " (140 mm), measured from the stop
- Requires 2" (51 mm) minimum top rail



#### 4040XP-62PA PA shoe

Required for parallel arm mounting



#### 4040XP-30 **CUSH** shoe support

- Provides anchorage for fifth screw used with CUSH arms, where reveal is less than 3 1/16" (78 mm)
- Optional



#### 4040XP-61 Blade stop spacer

- Required to lower parallel arm shoe to clear 1/2" (13 mm) blade stop
- Optional



#### 4040XP-419

#### PA flush panel adapter

- Provides horizontal mounting surface for parallel arm shoe on single rabbeted or flush frame
- Optional



#### 4040XP-62A

#### **Auxiliary shoe**

- Requires a top rail of 7" (178 mm)
- Shoe replaces -62PA for parallel arm mounting of regular arm with overhead holder/stop
- Optional



#### 4040XP-54 Snap-on cover clip

Used to secure 4040XP-72 plastic cover to cylinder body

### Ordering information

#### How-to-order 4040XP Series closers

#### 1. Select finish

□ Standard powder coat \_\_\_\_\_ Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696)

#### Closer will be shipped with:

- Standard cylinder
- Standard cover
- Regular arm
- Self reaming and tapping screws (unless options listed below are selected)

#### **Closer options**

#### Cylinder

☐ Delay Action Cylinder (CYLDEL)

#### Cover

☐ Metal (specify right or left hand)(MC)

#### **Finish**

- Custom powder coat (RAL) \_\_\_\_\_(handed metal cover required)
- Plated finish, US \_\_\_\_\_(handed metal cover required)
- ☐ SRI primer (use with powder coat finishes only)

#### Δrm

- ☐ Regular Arm (REGARM)
- ☐ Regular Arm with Parallel Arm Bracket (RWPA)
- ☐ Regular Arm with 62A Auxiliary Shoe (RW62A)
- ☐ Long Arm (LONG)
- ☐ Extra Long Arm (XLONG)
- ☐ Hold Open Arm (H)

- ☐ Hold Open with Parallel Arm Bracket (HWPA)
- ☐ Hold Open Long Arm (HLONG)
- ☐ Extra Duty Arm (EDA)
- ☐ Extra Duty Arm with 62G Thick Hub Shoe (EDAW62G)
- ☐ Hold Open Extra Duty Arm (HEDA)
- ☐ Cush-n-Stop Arm (CUSH)
- ☐ Hold Open Cush-n-Stop Arm (HCUSH)
- ☐ Spring Cush-n-Stop Arm (SCUSH)
- ☐ Spring Hold Open Cush-n-Stop Arm (SHCUSH)

#### Optional screw packs

- ☐ Through Bolt¹ Self Reaming and Tapping Screws (TBSRT)
- ☐ Wood and Machine Screws (WMS)
- Through Bolt<sup>1</sup> Wood and Machine Screws (TBWMS)

# ☐ Through Bolt¹ and Torx Machine Screws (TBTRX)

#### Installation accessories

- □ Plate, 4040XP-18
- □ Plate, 4040XP-18TJ
- ☐ Plate, 4040XP-18G
- ☐ Plate, 4030-18PA
- ☐ CUSH shoe support, 4040XP-30
- ☐ Blade stop spacer, 4040XP-61
- ☐ Auxiliary shoe, 4040XP-62A
- □ PA flush panel adapter, 4040XP-419

#### Special template

ST-	

1. Specify door thickness if other than 1  $^{3}/_{4}^{\shortparallel}$  .

#### Table of sizes

- 4040XP cylinders are adjustable from size 1 through size 6 and is shipped set to size 3
- Closing power of 4040XP Series closers may be adjusted 50%

#### Exterior (and vestibule) door width



#### Interior door width

	_	•	<b>0"</b> 2mm	_	<b>8"</b> 5mm		. <b>8"</b> 9mm	_	<b>4"</b> 2mm	_	<b>0"</b> 4mm
*4040	סצם	size 2	size 3	3	size	4	size	5	size	6	
7071	JAI	Minimum c	loor widt	th							

Indicates recommended range of door width for closer size.
\* Adjustable Size I thru 5.

#### Reduced opening force 4040XP Series closers

**CAUTION!** Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators catalog for information on systems that meet reduced opening force requirements without effecting closing power.

£
---

Door width	36"	42"	48"
8.5* lbs.	4040XP	4040XP	4040XP
5.0* lbs.	4040XP	4040XP	4040XP

\* Maximum opening force.

## 4040XPT Series



The 4040XPT is a Grade 1 device featuring a cast iron body and Liquid X Fluid ideal for pull or push side placement in high traffic applications. Its high-quality construction provides for reliable performance.

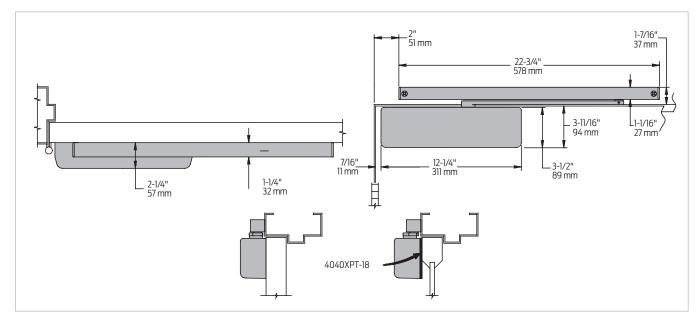
#### **Features**

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act
Body construction	<ul> <li>Cast iron body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>Double heat treated pinion journal</li> </ul>
Fluid	All weather liquid X fluid
Handing	Non-handed
Size	Adjustable spring size 1-4
Warranty	30 years

Cover	<ul><li>Plastic Cover (PC), standard</li><li>Metal Cover (MC), optional</li></ul>		
Fasteners	Self reaming and tapping screws (SRT)		
Mounting	Pull side on door, pull side top jamb, push side on door		
Arms	Standard arm and track with roller		
Finishes/colors/ powder coat	<ul> <li>689 Aluminum</li> <li>690 Statuary bronze</li> <li>691 Light bronze</li> <li>693 Black</li> <li>695 Dark bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> </ul>		
	<ul><li>Optional SRI primer - powder coat only</li><li>Optional plated finishes</li></ul>		

#### Customized installation templates or products may be available to solve non-standard applications. **Special** templates Contact LCN Product Support for assistance. Finish Mounting Cover Cylinder Arm function\* aricurisht lest deling shape (digus) i justyhtusy Delay Action parallel arm Eusible Link EDANHEDA CILAVB\* Available Closer available with less than 5.0 lbs. opening force on 36" door. \* Maximum opening/hold open point with standard template. Not available \*\* Advanced Variable Back Check. \*\*\* Delay feature incorporates standard 4040 cylinder (not XP).

#### Hinge (pull) side mounting



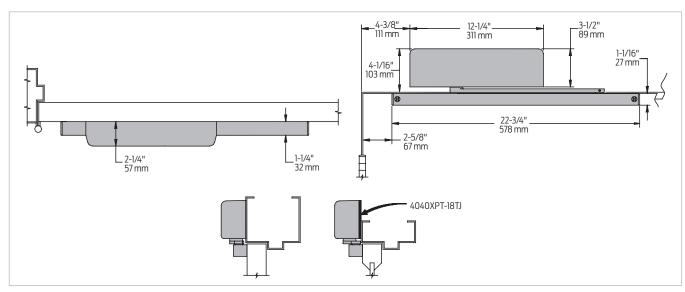
Butt hinges	Should not exceed 5" (127 mm) in width			
Auxiliary stop	<ul> <li>Recommended at hold open point or where a door cannot swing 120°</li> <li>Optional track bumper assembly assists back check in cushioning the opening swing of the door</li> <li>Track bumper is not intended to replace an auxiliary stop</li> </ul>			
Reveal	Should not exceed 1/8" (3 mm) for standard arm			
Top rail	Less than 3 $^3$ /4" (95 mm) requires plate, 4040XPT-18. Plate requires 1 $^{13}$ /16" (44 mm) minimum.			
Head frame	Requires 1 <sup>1</sup> / <sub>4</sub> " (32 mm) minimum			
Clearance	2 <sup>1</sup> / <sub>4</sub> " (57 mm) behind door required for 90° installation			
Maximum opening	<ul> <li>Templating allows 120° with standard arm, limited to 110° when optional bumper is installed</li> <li>Variable hold open angles with infinite options</li> </ul>			

Note: Consult factory for applications where door must swing 180  $\!\!^{\circ}\!\!.$ 

# 000T

### Mounting details

#### Top jamb (pull) side mounting

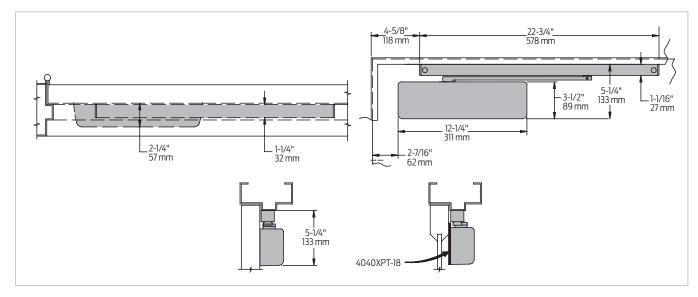


Butt hinges	Should not exceed 5" (127 mm) in width		
Auxiliary stop	Recommended at hold open point or where a door cannot swing 180°		
	<ul> <li>Optional track bumper assembly assists back check in cushioning the opening swing of the door</li> </ul>		
	<ul> <li>It is not intended to replace an auxiliary stop</li> </ul>		
Reveal	Should not exceed ½ " (3 mm)		
Head frame	Less than 3 $^{7}$ /8" (98 mm), requires plate, 4040XPT-18TJ. Plate requires 1 $^{3}$ /4" (44 mm) minimum.		
Clearance	1 <sup>1</sup> / <sub>4</sub> " (32 mm) behind door required for 180° installation		
Maximum opening	<ul> <li>Templating allows 180° with standard track arm, limited to 110° with optional bumper installed</li> </ul>		
	<ul> <li>Consult factory if door will be held open at 180°</li> </ul>		
	<ul> <li>Variable hold open angles with infinite options</li> </ul>		

Note: Consult factory for applications where an exterior or large/heavy door must swing  $180^{\circ}$ 

### Mounting details

#### Stop face (push) side mounting



Butt hinges Should not exceed 5" (127 mm) in width				
Auxiliary stop	<ul> <li>Recommended at hold open point or where a door cannot swing 120°</li> <li>Optional track bumper assembly assists back check in cushioning the opening swing of the door</li> <li>It is not intended to replace an auxiliary stop</li> </ul>			
Clearance Projects 2 1/4" (57 mm) from face of door				
Top rail	<ul> <li>Less than 5 1/4" (133 mm) measured from the stop, requires plate, 4040XPT-18</li> <li>Plate requires 3 1/2" (89 mm) minimum</li> </ul>			
Stop width	Minimum 1 ½," (32 mm)			
Maximum opening	<ul> <li>Templating allows 120° with standard track arm, limited to 110° with optional bumper tracks</li> <li>Variable hold open angles with infinite options</li> </ul>			

Note: Consult factory for applications where door must swing 180  $\!\!^{\circ}\!\!.$ 

#### Accessories

#### Cylinders



#### 4040XPT-3071 Cast iron cylinder assembly (CYL)

- Non-handed
- Standard

#### Covers



# 4040XPT-72

Plastic Cover (PC)

- Non-handed
- Snap-on
- Standard



#### 4040XPT-72MC Metal Cover (MC)

- Handed
- Required for plated finishes and custom powder coat finishes
- Optional



#### 4040XPT-3077T Standard Arm (STDTRKARM)

- Non-handed
- Arm does not include track roller



#### 4040XPT-3077DE **Double Egress Arm** (DE)

- Handed
- For double egress doors and frames
- Does not include track roller
- Maximum reveal is 2 11/16" (68mm)
- Optional

#### Tracks



#### 4040XPT-3038 Standard Track (STDTRK)

- Non-handed
- Non hold open
- Will accept hold open clip and/or bumper assembly
- Standard



#### 4040XPT-3038B Track with Bumper (BUMP)

- Non-handed
- Non hold open
- Will accept hold open clip
- Optional



#### 4040XPT-3038H Hold Open Track (H)

- Non-handed
- With hold open clip installed
- Will accept bumper assembly
- Optional



#### Hold Open Track with Bumper (HBMP)

- Non-handed
- With hold open clip and bumper assembly installed
- Optional

#### Installation accessories



#### 4040XPT-18 Plate

- Required for pull side (door mount) installations where top rail is less than 3 3/4" (95 mm)
  - Requires minimum 1 3/4" (44 mm) top rail
- Required for push side (door mount) installations where top rail is less than 5 1/4" (133 mm) measured from the stop
  - Requires minimum 3 1/2" (89 mm) top rail



### 4040XPT-18TJ

- Required for pull side top jamb installations where head frame is less
- than 3 <sup>7</sup>/<sub>8</sub>" (98 mm) Requires minimum 1 3/4" (44 mm) head frame



#### 4040XPT-169 Track bumper

- Mounts in track to assist back check, does not replace auxiliary stop
- Limits maximum opening. Consists of bumper, bumper post, and mounting screw



#### 4040XPT-3054 Hold open clip

- Mounts in track to provide hold-open function
- Hold open point controlled by clip location
- Consists of clip and mounting screws
- Requires 4040XPT-3034H hold open track roller





#### 4040XPT-3034

#### Track roller

- Quiet, low friction roller assembly
- Shoulder dimension "X" = 1/8" (3mm)





#### 4040XPT-3034H Hold open track roller

- Quiet, low friction roller assembly
- Shoulder dimension "X" = 1/8" (3mm)

# Series

### Ordering information

#### **How-to-order 4040XPT Series closers**

#### 1. Select finish

□ Standard powder coat \_\_\_\_\_ Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696)

#### Closer will be shipped with:

- Standard cylinder
- Standard cover
- Standard arm
- Track roller
- Standard track
- Self reaming and tapping screws (unless options listed below are selected)

#### **Closer options**

#### Cover

☐ Metal Cover (MC)

#### **Finish**

- ☐ Custom powder coat (RAL) \_\_\_\_\_(handed metal cover required)
- ☐ Plated finish, US \_\_\_\_\_(handed metal cover required)
- ☐ SRI primer (use with powder coat finishes only)

#### Track

- ☐ Track with Bumper (BUMP)
- ☐ Hold Open Track (H)
- ☐ Hold Open Track with Bumper (HBMP)

#### Screw pack

- ☐ Through Bolt<sup>1</sup> Self Reaming and Tapping Screws (TBSRT)
- □ Wood and Machine Screws (WMS)
- ☐ Through Bolt¹ Wood and Machine Screws (TBWMS)
- ☐ Torx Machine Screws (TORX)
- ☐ Through Bolt¹ and Torx Machine Screws (TBTRX)

#### Installation accessories

- ☐ Plate, 4040XPT-18
- ☐ Plate, 4040XPT-18TJ

#### Special template

□ ST-\_\_\_\_

1. Specify door thickness if other than 13/4".

#### Table of sizes

 Non-sized 4040XPT Series cylinder is adjustable from sizes 1 through 4 and is shipped set to size 3

#### Interior door width



→ Indicates recommended range of door width for closer size.

#### Reduced opening force 4040XPT Series closers

**CAUTION!** Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators catalog for information on systems that meet reduced opening force requirements without effecting closing power.



1	Door width	36"	42"	48"
	8.5* lbs.	N/A	N/A	N/A
	5.0* lbs.	4040XPT	4040XPT	4040XPT

\* Maximum opening force.

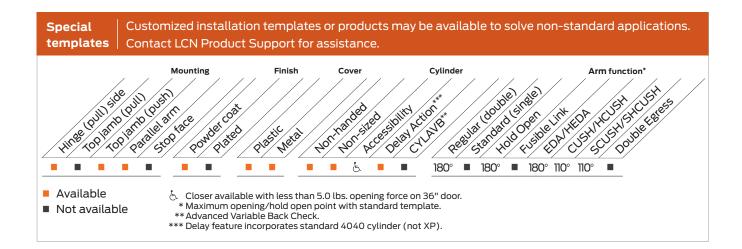


The 4050A Series cast aluminum closer is engineered for durability and built tough to excel in the harsh environments of high frequency, high abusive traffic areas. Featuring the most common commercial footprint, it is ideal for commercial building applications that demand a combination of quality, reliability and value.

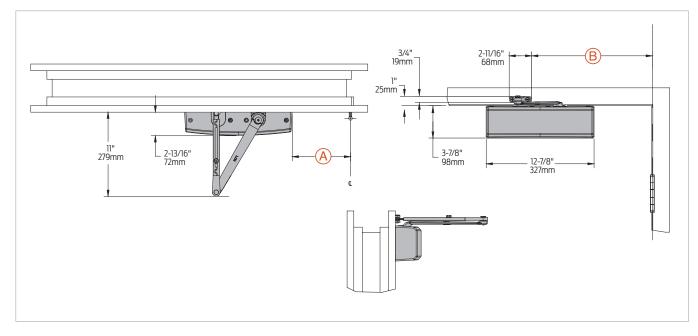
#### **Features**

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act			
Body construction	<ul> <li>Cast aluminum body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>½" diameter double heat treated pinion journal</li> </ul>			
Fluid	All weather liquid X fluid			
Handing	Non-handed			
Templating	2 ³/8" x 6 ³/4" mounting hole pattern			
Size	Adjustable spring size 1-6			
Warranty	25 years			
	·			

Cover	<ul><li>Plastic Cover (PC), standard</li><li>Metal Cover (MC), optional</li></ul>			
Fasteners	Self reaming and tapping screws (SRT)			
Mounting	Hinge (pull side), top jamb (push side), parallel arm (push side)			
Arms	Standard regular arm			
Finishes/colors/ powder coat	<ul> <li>689 Aluminum</li> <li>690 Statuary bronze</li> <li>691 Light bronze</li> <li>693 Black</li> <li>695 Dark bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> </ul>			
	<ul> <li>Optional SRI primer - powder coat only</li> </ul>			

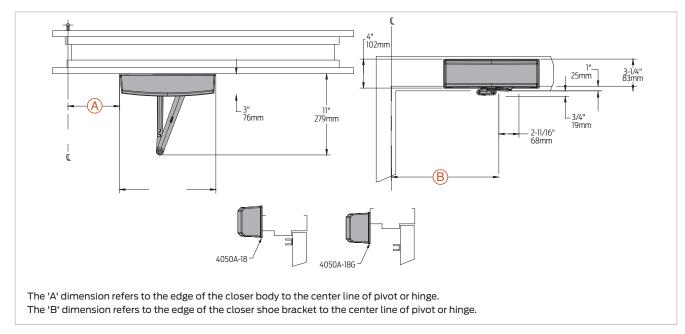


#### Hinge (pull) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width						
Auxiliary stop	Recommended at hold open point or where a door cannot swing beyond templated maximum opening						
Reveal	Should not exceed <sup>3</sup> / <sub>4</sub> " (19 mm) for Regular Arm or Hold Open Arm						
Top rail	<ul> <li>Less than 3 <sup>7</sup>/<sub>8</sub>" (98 mm) requires plate, 4050A-18.</li> <li>Plate requires 1 <sup>13</sup>/<sub>16</sub>" (44 mm) minimum</li> </ul>						
Clearance	$2^{13}/16$ " (72 mm) behind door required for $90^{\circ}$ installation						
Delay action	Delays closing from 180°-70°. Delay time adjustable up to approximately 1 minute						
Maximum opening	<ul> <li>Templating allows up to 180°</li> <li>Hold open points up to maximum opening with Hold Open Arm</li> </ul>						
	To 100°: $A = 5^{5}/8$ " (143mm) $B = 11^{1}/4$ " (286mm)						
	100° to 120°: A = 4 <sup>3</sup> /8" (111mm) B = 10" (254mm)						
	120° to 150°: A = 3 <sup>5</sup> / <sub>8</sub> " (92mm) B = 9 <sup>1</sup> / <sub>4</sub> " (235mm)						
	150° to 180°: A = 2 <sup>5</sup> /8" (67mm) B = 8 <sup>1</sup> /4" (210mm)						

#### Top jamb (push) side mounting

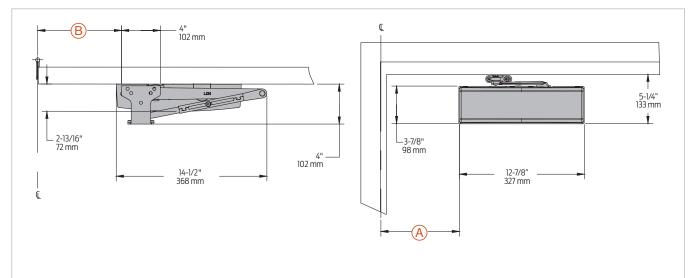


Butt hinges	Should not exceed 5" (127 mm) in width					
Auxiliary stop	Recommended at hold open	point or where a door cannot s	wing beyond templated maximum opening			
Reveal	Arm type	Reveal	Max opening			
	Regular Arm	2 <sup>9</sup> /16"	Up to 180°			
	Long Arm	4 <sup>13</sup> /16"	Up to 165°			
	Hold Open Arm	2 <sup>9</sup> /16"	Up to 180°			
	Hold Open Long Arm	4 13/16"	Up to 155°			
Top rail		equires minimum 1 ³/₄" (45mm) requires minimum 3 ³/₅" (86mı				
Head frame	All top jamb installations require a plate 4050-18 plate requires minimum 3 1/4" (83mm) head frame and maximum stop height 5/8" (16mm) 4050-18G plate requires minimum 1 5/8" (41mm) head frame					
Delay action	Delay closing from 180° to 70	0°. Delay time adjustable up to	approximately 1 minute.			
Maximum opening	<ul> <li>Templating allows up to 180°</li> <li>Hold open points up to maximum opening with Hold Open Arm</li> </ul>					
	To 100°: $A = 5^{1}/2$ " (140 $B = 11^{1}/4$ " (286	•				
	100° to 120°: A = 4 <sup>1</sup> / <sub>4</sub> " (108mm) B = 10" (254mm)					
	120° to 150°: $A = 3^{1}/2$ " (89mm) $B = 9^{1}/4$ " (235mm)					

### 4000T Series

### Mounting details

#### Parallel arm (push) side mounting



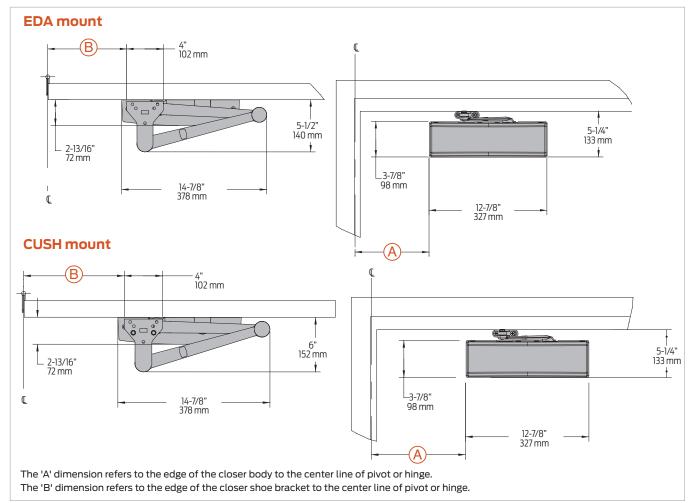
The 'A' dimension refers to the edge of the closer body to the center line of pivot or hinge.

The 'B' dimension refers to the edge of the closer shoe bracket to the center line of pivot or hinge.

Butt hinges	Should not exceed 5" (127 mm) in width					
Auxiliary stop	Recommended at hold open point, where the door cannot swing beyond templated maximum opening, or where Cush-n-Stop Arm is not used					
Top rail	Less than $5^{1}/4$ " (133mm) measured from the stop requires plate, 4050A-18PA. Plate requires 2" (51mm) minimum from the stop.					
Clearance	For 4050A-62PA shoe is 4" (102mm) from door face					
Head frame	Flush or rabetted requires PA shoe adapter, 4050A-419					
Stop width	Minimum 1" (25mm)					
Blade stop	Clearance requires 1/2" (13mm) blade stop spacer, 4050A-61					
Delay action	Delays closing from 180°-70°. Delay time adjustable up to approximately 1 minute.					
Auxiliary shoe	4050A-62A allows installation of Regular Arm with overhead holder/stop					
Maximum opening	To 100°: $A = 7^3/8"$ (187mm) $B = 8^3/8"$ (213mm)					
	100° to 130°: A = 6 <sup>3</sup> /8" (162mm) B = 7 <sup>3</sup> /8" (187mm)					
	130° to 150°: A = 5 <sup>7</sup> /8" (149mm) B = 6 <sup>7</sup> /8" (175mm)					
	150° to 180°: $A = 4^{7}/8$ " (124mm) $B = 5^{7}/8$ " (149mm)					
	Hold open points up to maximum opening with Hold Open Arm					

Note: Optional mounting requires PA shoe, 4050A-62PA for Regular or Hold Open Arms.

#### **EDA and CUSH mounting**



Clearance	4050A-62	$2EDA$ is $5^{1/2}$ " (140mm) from door fac	e. 6" (152	2mm) for CUSH					
Head frame	Flush or ra	Flush or rabetted requires flush panel adapter, 4050A-419							
CUSH Arm	Requires C	Requires CUSH shoe support, 4050A-30 for fifth screw anchorage where reveal is less than 3 <sup>1</sup> / <sub>16</sub> " (78mm)							
Delay action	Delays clo	sing from 180° to approximately 70°	Delay tir	me adjustable up to approximately 1 minute.					
Maximum opening	EDA arm o	an be templated for points at: 100°	rms can be templated for opening/hold open point at:						
	100°:	$A = 6^{3}/8$ " (162mm) $B = 7^{3}/4$ " (197mm)	85°:	A = 7 <sup>7</sup> /8" (200mm) B = 9 <sup>1</sup> /8" (232mm)					
	100° to 13	0°: $A = 4^{7}/8$ " (124mm) $B = 6^{1}/4$ " (159mm)	90°:	A = 7 ½" (181mm) B = 8 ½" (216mm)					
	130° to 15	0°: A = 3 <sup>7</sup> /s" (98mm) B = 5 <sup>1</sup> /4" (133mm)	95°:	A = $6^{1/2}$ " (165mm) B = $7^{7/8}$ " (200mm)					
	150° to 18	0°: A = 2 <sup>7</sup> /8" (73mm) B = 4 <sup>1</sup> /4" (108mm)	100°:	A = 6" (152mm) B = 7 <sup>1</sup> / <sub>4</sub> " (184mm)					
	•	points up to maximum vith HEDA arm	105°:	A = 5 ½" (140mm) B = 6 ½" (175mm)					
			110°:	A = 5" (127mm) B = 6 <sup>3</sup> / <sub>8</sub> " (162mm)					

#### Notes:

- SCUSH dead stop points are approximately 5° more than templated stop point
- Hold open at templated stop points
- 4050A Series closers ordered with EDA or CUSH arms include 4050A-201 fifth hole spacer to support the shoe

#### Accessories

#### **Cylinders**



#### 4050A-3071 Cast aluminum cylinder assembly (CYL)

- Non-handed
- Heavy duty



#### 4050A-3071 DEL Delay action cylinder (CYLDEL)

- Cylinder used for delayed action closing
- Non-handed
- Heavy duty

#### Covers



#### 4050A-72 Plastic Cover (PC)

- Non-handed
- Standard



#### 4050A-72MC Metal Cover (MC)

- Non-handed
- Required for plated finishes and custom powder coat finishes
- Optional

#### Alternate cover



#### 4050A-72ALT Alternate cover

- Non-handed
- Optional, sold separately (not packed with closer)

#### Arms



#### 4050A-3077 Regular Arm (REGARM)

- Non-handed
- Mounts pull side or top jamb with shallow reveal
- Includes PA shoe,
   4050A-62PA required for parallel arm mounting



#### 4050A-3077L Long Arm (LONG)

- Non-handed
- Includes long rod and shoe, 4050A-79LR for top jamb mount
- Optional



#### 4050A-3049 Hold Open Arm (H)

- Non-handed
- Mounts pull side or top jamb with shallow reveal
- Hold open adjustable shoe
- 4050A closer includes 4050A-62PA shoe required for parallel arm mounting
- Optional



#### 4050A-3049L Hold Open Long Arm (HLONG)

- Non-handed
- Hold open adjustable shoe
- Includes long head and tube, 4050A-3048L for top jamb mount
- Optional



#### 4050A-3077EDA Extra Duty Arm (EDA)

- Non-handed
- Features forged, solid steel main and forearm for potentially abusive installations



#### 4050A-3049EDA Hold Open Extra Duty Arm (HEDA)

- Handed
- Features forged, solid steel main and forearm for potentially abusive installations
- Hold open function is adjusted at the shoe



#### 4050A-3077EDA/62G Extra Duty Arm with 62G Thick Hub Shoe (EDAW62G)

- Non-handed
- Features forged, solid steel main and forearm for potentially abusive installations
- 62G shoe provides additional blade stop clearance for use with additional door hardware such as an overhead holder



#### 4050A-3049EDA/62G Hold Open Extra Duty Arm with 62G Thick Hub Shoe (HEDA62G)

- Handed
- Features forged, solid steel main and forearm for potentially abusive installations
- 62G shoe provides additional blade stop clearance for use with additional door hardware such as an overhead holder
- Hold open function is adjusted at the shoe

# Loc

#### Accessories

#### Arms (cont.)



#### 4050A-3077CNS Cush-n-Stop Arm (CUSH)

- Non-handed
- Features solid forged steel main arm and forearm with stop in soffit shoe
- Optional



#### 4050A-3049CNS Hold Open Cush-n-Stop Arm (HCUSH)

- Provides hold open function with templated stop/hold open points
- Handle controls hold open function



#### 4050A-3077SCNS Spring Cush-n-Stop Arm (SCUSH)

- Non-handed
- For potentially abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Optional



#### 4050A-3049SCNS Spring Hold Open Cush-n-Stop Arm (SHCUSH)

- Non-handed
- For potentially abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Handle controls hold open function
- Optional

#### Installation accessories



#### 4050A-18 Plate

- Required for hinge side mount where top rail is less than 3 <sup>7</sup>/<sub>8</sub>" (98 mm)
  - Requires minimum 1 <sup>3</sup>/<sub>4</sub>" (44 mm) top rail



#### 4050A-18G Plate

- Locates top jamb mounted closer flush with top of head frame face in flush ceiling condition
- Contact LCN Product
   Support for minimum head frame requirement



#### 4050A-18PA Plate

- Required for parallel arm mounting where top rail is less than 5 <sup>3</sup>/<sub>4</sub>" (146 mm), measured from the stop
  - Requires 2 <sup>1</sup>/<sub>4</sub>" (57 mm)
     minimum top rail



### CUSH shoe support

 Provides anchorage for fifth screw used with CUSH arms, where reveal is less than 3 ½ (78 mm)



#### 4050A-61 Blade stop spacer

 Required to lower parallel arm shoe to clear 1/2" (13 mm) blade stop



#### 4050A-419 Flush panel adapter

 Provides horizontal mounting surface for parallel arm shoe on single rabetted or flush frame



#### 4050A-62A Auxiliary shoe

- Requires a top rail of 7 <sup>13</sup>/<sub>16</sub>" (198 mm)
- Replaces -62PA for parallel arm mounting of regular arm with overhead holder/stop
- Optional



#### 4050A-62PA PA shoe

 Required for parallel arm mounting

### Ordering information

#### How-to-order 4050A Series closers

#### 1. Select finish

□ Standard powder coat \_\_\_\_\_ Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696).

#### Closer will be shipped with:

- Standard cylinder
- Standard cover
- Tri pack arm (Rw/PA)
- Self-reaming and tapping screws (unless options listed below are selected)

#### **Closer options**

#### Cylinder

☐ Delay Action Cylinder (CYLDEL)

#### Cover

- ☐ Metal Cover (MC)
- □ Alternate Cover (ALT)

#### **Finish**

- Custom powder coat (RAL) \_\_\_\_(handed metal cover required)
- ☐ SRI primer (use with powder coat finishes only)

#### Arm

- ☐ Regular Arm (REGARM)
- ☐ Long Arm (LONG)
- ☐ Hold Open Arm (H)
- ☐ Hold Open with Parallel Arm Bracket (HWPA)
- ☐ Hold Open Long Arm (HLONG)
- ☐ Extra Duty Arm (EDA)
- ☐ Extra Duty Arm with 62G Thick Hub Shoe (EDAW62G)

- ☐ Hold Open Extra Duty Arm (HEDA)
- ☐ Hold Open Extra Duty Arm with 62G Thick Hub Shoe (HEDA62G)
- ☐ Cush-n-Stop Arm (CUSH)
- ☐ Hold Open Cush-n-Stop Arm (HCUSH)
- ☐ Spring Cush-n-Stop Arm (SCUSH)
- ☐ Spring Hold Open Cush-n-Stop Arm (SHCUSH)

#### Optional screw packs

- ☐ Through Bolt¹ Self Reaming and Tapping Screws (TBSRT)
- ☐ Wood and Machine Screws (WMS)
- ☐ Through Bolt¹ Wood and Machine Screws (TBWMS)
- ☐ Torx Machine Screws (TORX)
- ☐ Through Bolt¹ and Torx Machine Screws (TBTRX)

#### Installation accessories

- □ Plate, 4050A-18
- □ Plate, 4050A-18G
- ☐ Plate, 4050A-18PA
- $\ \square$  CUSH shoe support, 4050A-30
- $\ \square$  Blade stop spacer, 4050A-61
- ☐ Auxiliary shoe, 4050A-62A
- □ Flush panel adapter, 4050A-419

#### Special template

ST			

1. Specify door thickness if other than 1  $^{3}/_{4}{}^{\shortparallel}$  .

#### Table of sizes

- 4050A cylinders are adjustable from size 1 through size 6 and is shipped set to size 3
- Closing power of 4050A Series closers may be adjusted 50%

#### Exterior (and vestibule) door width



#### Interior door width

	_	<b>4"</b> mm	_	<b>4"</b> 4mm	_	<b>8"</b> 5mm		<b>.8"</b> 9mm	_	<b>4"</b> 2mm	_	<b>0"</b> 4mm
*4	050	size	2	size	3	size	4	size	5	size	e 6	
-		Minim	um d	loor wi	dth							

Indicates recommended range of door width for closer size.
\* Adjustable Size 1 thru 5.

#### Reduced opening force 4050A Series closers

**CAUTION!** Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

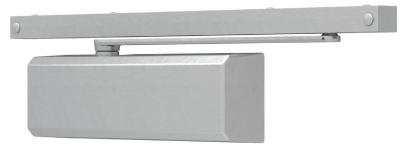
Refer to Automatic Operators catalog for information on systems that meet reduced opening force requirements without effecting closing power.



Door width	36"	42"	48"
8.5* lbs.	4050A	4050A	4050A
5.0* lbs.	4050A	4050A	4050A

\* Maximum opening force.

## 4050AT Series

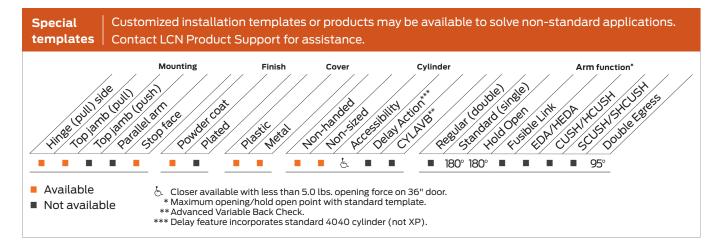


The 4050AT cast aluminum heavy duty track closer is designed for rugged high frequency traffic areas. Ideal for commercial building applications and competitive specification situations that demand a combination of quality, reliability and value.

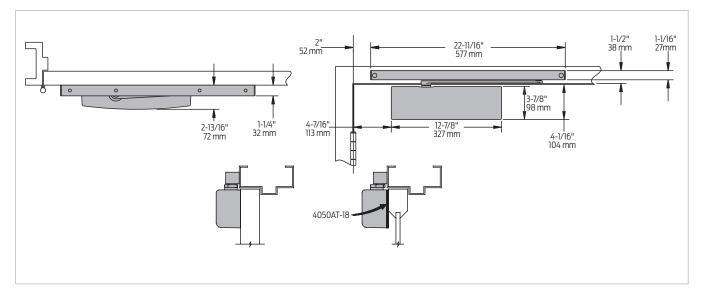
#### **Features**

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act		
Body construction	<ul> <li>Cast aluminum body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>½"diameter double heat treated pinion journal</li> </ul>		
Fluid	All weather fluid		
Handing	Non-handed		
Size	Adjustable spring size 1-4		
Warranty	25 years		

Cover	<ul><li>Plastic Cover (PC), standard</li><li>Metal Cover (MC), optional</li></ul>	
Fasteners	Self Reaming and Tapping Screws (SRT)	
Mounting	Pull side on door, pull side top jamb, push side on door	
Arms	Standard arm and track with roller	
Finishes/colors/ powder coat	<ul> <li>689 Aluminum</li> <li>690 Statuary bronze</li> <li>691 Light bronze</li> <li>693 Black</li> <li>695 Dark bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> </ul>	
	<ul> <li>Optional SRI primer - powder coat only</li> </ul>	



#### Hinge (pull) side mounting

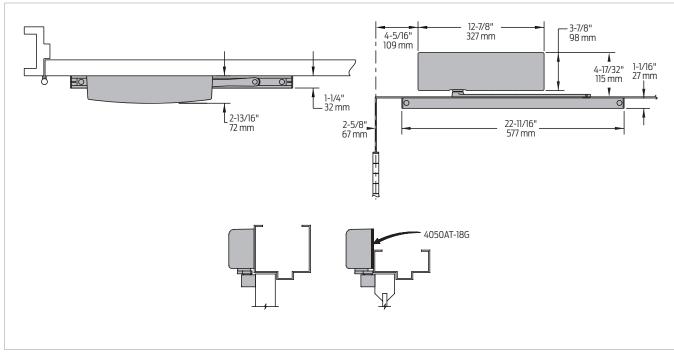


Butt hinges Should not exceed 5" (127 mm) in width		
Auxiliary stop  Recommended at hold open point or where a door cannot swing 180°  Optional track bumper assembly assists back check in cushioning the opening swing of the  It is not intended to replace an auxiliary stop		
Reveal	Should not exceed 1/8" (3 mm) for standard arm	
Top rail Less than 4 1/8" (104 mm) requires plate, 4050AT-18. Plate requires 2 1/16" (52mm) minimum.		
Head frame Requires 1 1/4" (32 mm) minimum		
Clearance 2 <sup>13</sup> /16" (52 mm) behind door required for 90° installation		
Maximum opening Templating allows 180°		

Note: Consult factory for applications where door must swing 180°.

4050A/4050AT Series

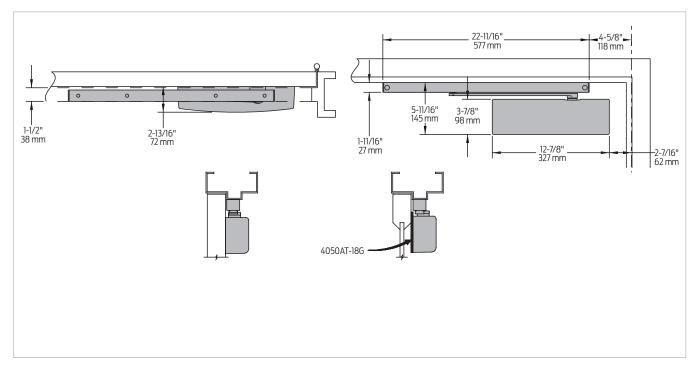
#### Top jamb (pull) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width	
Auxiliary stop  Recommended at hold open point or where a door cannot swing 180° Optional track bumper assembly assists back check in cushioning the opening swing of the door It is not intended to replace an auxiliary stop		
Reveal	Should not exceed <sup>1</sup> / <sub>8</sub> " (3 mm)	
lead frame Less than 4 ½" (114 mm), requires plate, 4050AT-18G. Plate requires 2 ½6" (52 mm) minimum.		
Clearance	1 <sup>1</sup> / <sub>4</sub> " (32 mm) behind door required for 180° installation	
Maximum opening Templating allows 180°		

Note: Consult factory for applications where an exterior or large/heavy door must swing 180°.

#### Stop face (push) side mounting



Butt hinges	tt hinges Should not exceed 5" (127 mm) in width	
Auxiliary stop	<ul> <li>Recommended at hold open point or where a door cannot swing 120°</li> <li>Optional track bumper assembly assists back check in cushioning the opening swing of the door</li> <li>It is not intended to replace an auxiliary stop</li> </ul>	
Clearance	Projects 2 9/16" (65 mm) from face of door	
Top rail  Less than 5 11/16" (144 mm) measured from the stop, requires plate, 4050AT-18G  Plate requires 3 5/16" (84 mm) minimum		
Stop width	Minimum 1 1/4" (32 mm)	
Maximum opening	Templating allows 120°	

Note: Consult factory for applications where door must swing 180°.

#### Accessories

#### Cylinders



#### 4050AT-3071 Cast aluminum cylinder assembly (CYL)

- Non-handed
- Standard

#### Covers



#### 4050AT-72 Plastic Cover (PC)

- Non-handed
- Standard



#### 4050AT-72MC Metal Cover (MC)

- Non-handed
- Required for plated finishes and custom powder coat finishes
- Optional



#### 4050AT-3077T Standard Arm (STDTRKARM)

- Non-handed
- Arm does not include track roller

#### 4050AT-3077DE Double Egress Arm (DE)

- Handed
- For double egress doors and frames
- Does not include track
- Maximum reveal is 3" (76 mm)
- Optional

#### **Tracks**



#### 4050AT-3038 Standard Track (STDTRK)

- Non-handed
- Non hold open
- Will accept hold open clip and/or bumper assembly
- Standard



#### 4050AT-3038B Track with Bumper (BUMP)

- Non-handed
- Non hold open
- Will accept hold open clip
- Optional



#### 4050AT-3038H Hold Open Track (H)

- Non-handed
- With hold open clip installed
- Will accept bumper assembly
- Optional



#### 4050AT-3038HB Hold Open Track with Bumper (HBMP)

- Non-handed
- With hold open clip and bumper assembly installed
- Optional

#### Installation accessories



#### 4050AT-18 Plate

- Required for pull side (door mount) installations where top rail is less than 4 1/8"
  - Requires minimum 2 1/16" top rail



### 4050AT-18G

- Required for pull side top jamb installations where head frame is less than 4 1/2"
  - Requires minimum 2 1/16" head frame
- Required for push side (door mount) installations where top rail is less than 5 11/16" measured from the stop
  - Requires minimum 3 5/16" top rail



#### 4050AT-169 Track bumper

- Mounts in track to assist back check, does not replace auxiliary stop
- Limits maximum opening; consists of bumper, bumper post and mounting screw



#### 4050AT-3054 Hold open clip

- Mounts in track to provide hold open function
- Hold open point controlled by clip location
- Consists of clip and mounting screws
- Requires 4050AT-3034H hold open track roller



4050AT-3034

- Track roller Quiet, low friction roller assembly
- Shoulder dimension "X" = 1/8" (3mm)





#### 4050AT-3034H Hold open track roller

- Quiet, low friction roller assembly
- Shoulder dimension "X" = 1/8" (3mm)

### 4050AT-480

Connects pinion to arm



### Ordering information

#### **How-to-order 4050AT Series closers**

#### 1. Select finish

□ Standard powder coat \_\_\_\_\_ Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696)

#### Closer will be shipped with:

- Standard cylinder
- Standard cover
- Standard arm
- Track roller
- Standard track
- Self reaming and tapping screws (unless options listed below are selected)

#### **Closer options**

#### Cover

☐ Metal Cover (MC)

#### **Finish**

- Custom powder coat (RAL) \_\_\_\_\_\_(handed metal cover required)
- ☐ SRI primer (use with powder coat finishes only)

#### **Track**

- ☐ Track with Bumper (BUMP)
- ☐ Hold Open Track (H)
- ☐ Hold Open Track with Bumper (HBMP)

#### Screw pack

- ☐ Through Bolt¹ and Torx Machine Screws (TBSRT)
- ☐ Wood and Machine Screws (WMS)
- ☐ Through Bolt¹ Wood and Machine Screws (TBWMS)
- ☐ TORX machine screws (TORX)
- ☐ Through Bolt<sup>1</sup> and Torx Machine Screws (TBTRX)

#### Installation accessories

- ☐ Plate, 4050AT-18
- ☐ Plate, 4050AT-18G

#### Special template

□ ST-\_\_\_\_

#### Table of sizes

 Non-sized 4050AT Series cylinder is adjustable from sizes 1 through 4 and is shipped set to size 3

#### Interior door width



 $\rightarrow$ 

Indicates recommended range of door width for closer size.

#### Reduced opening force 4050AT Series closers

**CAUTION!** Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators catalog for information on systems that meet reduced opening force requirements without effecting closing power.

Ė
---

Door width	36"	42"	48"
8.5* lbs.	N/A	N/A	N/A
5.0* lbs.	4050AT	4050AT	4050AT

<sup>\*</sup> Maximum opening force.

<sup>1.</sup> Specify door thickness if other than 13/4".

### 4110 Series



The 4110 is LCN's best performing heavy duty closer with an adjustable spring and possible hold open point beyond 140 degrees, meeting ADA requirements. Backed by a 30 year warranty, the cast iron body and all weather fluid offer versatility in high traffic applications.

### **Features**

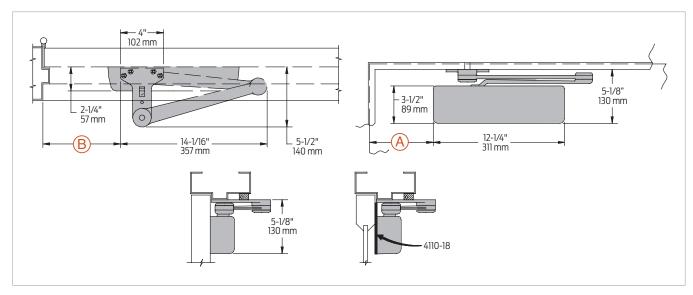
Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Body construction	<ul> <li>Cast iron body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>½" diameter double heat treated pinion journal</li> </ul>	
Fluid	All weather fluid	
Handing	Handed	
Templating	Peel-n-Stick templates - $2 \frac{1}{2}$ x 6" mounting hole pattern	
Size	Adjustable spring size 1-5, or sized 6, includes patented green dial	
Warranty	30 years	

Fasteners S Mounting	Plastic Cover (PC), standard	
Mounting I	<ul><li>Plastic Cover (PC), standard</li><li>Metal Cover (MC), optional</li></ul>	
Arms I	Self Reaming and Tapping Screws (SRT)	
	Parallel arm (push side)	
Finishes/colors/	Extra-duty arm	
powder coat	<ul> <li>689 Aluminum</li> <li>690 Statuary bronze</li> <li>691 Light bronze</li> <li>693 Black</li> <li>695 Dark bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> <li>Optional SRI primer - powder coat only</li> <li>Optional plated finishes</li> </ul>	

#### Customized installation templates or products may be available to solve non-standard applications. **Special** Contact LCN Product Support for assistance. templates Mounting Finish Cover Cylinder Arm function\* inite to the local design of the local design Delay Action\* Pardiled arm Hold Open Stoppace 180° 180° 110° Available Closer available with less than 5.0 lbs. opening force on 36" door. Maximum opening/hold open point with standard template. Not available \* Advanced Variable Back Check. \*\*\* Delay feature incorporates standard 4040 cylinder (not XP).

### Mounting details

#### Parallel arm (push) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width		
Auxiliary stop	Recommended at hold open point, where a door cannot swing 180°, or where Cush-n-Stop Arm is not used		
Clearance	EDA, or CUSH shoe is 5 <sup>1</sup> / <sub>2</sub> " (140 mm) from door face		
Top rail	<ul> <li>Less than 5 <sup>1</sup>/<sub>8</sub>" (130 mm) measured from stop requires plate, 4110-18</li> <li>Plate requires 2" (51 mm) minimum measured from the stop</li> </ul>		
Stop width	Minimum 1" (25 mm)		
Head frame	Flush or rabetted requires CUSH flush panel adapter, 4110-419		
Reveal	Less than 2 <sup>3</sup> / <sub>4</sub> " (70 mm), use CUSH shoe support, 4110-30 with CUSH arms		
Blade stop spacer	4110-61 required to clear <sup>1</sup> / <sub>2</sub> " (13 mm) blade stop		
Cush arm	Requires CUSH shoe support, 4110-30 for fifth screw anchorage where reveal is less than 3 <sup>1</sup> / <sub>16</sub> " (78 mm)		
Delay action	<ul> <li>Add suffix "CYLDEL" to selected cylinder</li> <li>Not available with 4116 cylinder; delays closing from maximum opening to approximately 70°</li> <li>Delay time adjustable up to approximately 1 minute</li> </ul>		
Advanced Variable Back Check	<ul> <li>Cylinder starts back check at approximately 45° instead of the normal 75°</li> <li>Add suffix "CYLAVB" to selected cylinder</li> </ul>		
Maximum opening	EDA or Fusible Link Arm can be templated for: CUSH Arm 100° $A = 5^{15}/16''$ (151 mm) 85° $B = 7^{1}/4''$ (184 mm)	m can be templated for maximum opening at: $A = 8^{5}/_{16}$ " (211 mm) $B = 9^{5}/_{8}$ " (244 mm)	
	140° A= 4 <sup>7</sup> / <sub>16</sub> " (113 mm) 90° B = 5 <sup>3</sup> / <sub>4</sub> " (146 mm)	A= 7 <sup>11</sup> / <sub>16</sub> " (195 mm) B = 9" (229 mm)	
	or 180° $A = 2^{15}/16''$ (75 mm) or 110° $B = 2^{15}/16''$ (75 mm)	A= 5 <sup>9</sup> / <sub>16</sub> " (141 mm) B = 6 <sup>7</sup> / <sub>8</sub> " (175 mm)	
	HEDA or Fusible Link Arm HCUS  SCUS	open point at maximum opening with IH Arm H hold open points are approximately s than templated stop point	

#### Accessories

#### **Cylinders**



#### 4111(6)-3071 Cast iron cylinder assembly (CYL)

- Handed
- Standard

#### Arms



#### 4110-3049EDA Hold Open Arm (H)

- Handed
- Optional
- Provides hold open function, adjustable at shoe

#### **Covers**



#### 4110-72 Plastic Cover (PC)

- Non-handed
- Standard

4110-3049FL

Optional

Handed

Fusible Link Arm (FL)

Releases hold-open function

temperatures above 165° F

adjustable at shoe when exposed to

Note: Check local codes before specifying FL arms. NOT A life safety product!



#### 4110-72MC Metal Cover (MC)

- Handed
- Required for plated finishes and custom powder coat finishes
- Optional



#### 4110-3077CNS Cush-n-Stop Arm (CUSH)

- Non-handed
- Features solid forged steel main arm and forearm with built-in stop in soffit shoe



#### 4110-3077EDA Extra Duty Arm (EDA)

- Non-handed
- Features forged, solid steel main and forearm for potentially abusive installations



#### 4110-3077EDA/62G Extra Duty Arm (EDA)

- Non-handed
- Features forged, solid steel main and forearm for potentially abusive installations
- Optional 4110-62G thick hub shoe for blade stop clearance



#### 4110-3049CNS Hold Open Cush-n-Stop Arm (HCUSH)

- Non-handed
- Provides hold open function with templated stop/hold open points
- Handle controls hold open function



#### 4110-3077SCNS Spring Cush-n-Stop Arm (SCUSH)

- Non-handed
- For abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Optional



#### 4110-3049SCNS Spring Hold open Cush-n-Stop Arm (SHCUSH)

- Non-handed
- For abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Handle controls hold open function
- Optional



### 4110-419 PA flush panel adapter

Provides horizontal mounting surface for CUSH shoe on single rabetted or flush frame

#### Installation accessories



#### 4110-18 Plate

- Required for push side mount where top rail is less than 5 1/8" (130 mm), measured from the stop
- Requires minimum 2" (51 mm) minimum top rail



#### 4110-30 **CUSH** shoe support

Provides anchorage for fifth screw used with CUSH arm, where reveal is less than 3 1/16" (78 mm)



#### 4110-61 Blade stop spacer

 Lowers parallel arm shoe to clear 1/2" (13 mm) blade stop

### Ordering information

#### How-to-order 4110 Series closers

#### 1. Select cylinder size

- ☐ 4111 (adjustable from size 1 to 5)
- ☐ 4116 (CYLDEL, SHCUSH or HCUSH arm not available)

#### 2. Specify hand

- ☐ Left Hand (LH)

#### 3. Select finish

☐ Right Hand (RH) ☐ Standard powder coat

Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696).

#### Closer will be shipped with:

- Standard cylinder
- Standard cover
- Extra duty arm
- Self reaming and tapping screws (unless options listed below are selected)

#### **Closer options**

#### Cylinder

- ☐ Delay Action Cylinder (CYLDEL) (not available with 4116)
- ☐ Advanced Variable Back Check (CYLAVB)

#### Cover

□ Metal Cover (MC)

#### **Finish**

- ☐ Custom powder coat (RAL) \_ (handed metal cover required)
- □ Plated finish, US \_ (handed metal cover required)
- □ SRI primer (use with powder coat finishes only)

#### Arm

☐ Extra Duty Arm (EDA)

- ☐ Extra Duty Arm with 62G Thick Hub Shoe (EDAW62G)
- ☐ Hold Open Extra Duty Arm (HEDA)
- ☐ Fusible Link Arm (FL)
- ☐ Cush-n-Stop Arm (CUSH)
- ☐ Hold Open Cush-n-Stop Arm (HCUSH)(N/A with 4116 cylinder)
- ☐ Spring Cush-n-Stop Arm (SCUSH)
- ☐ Spring Hold Open Cush-n-Stop Arm (SHCUSH) (N/A with 4116 cylinder)

#### Optional screw packs

☐ Through Bolt<sup>1</sup> Self Reaming and Tapping Screws (TBSRT)

- ☐ Wood and machine screws (WMS)
- ☐ Through Bolt¹ Wood and Machine Screws (TBWMS)
- ☐ Torx Machine Screws (TORX)
- ☐ Through Bolt<sup>1</sup> and Torx Machine Screws (TBTRX)

#### Installation accessories

- ☐ Plate, 4110-18
- ☐ CUSH shoe support, 4110-30
- ☐ Blade stop spacer, 4110-61
- ☐ PA flush panel adapter, 4110-419

#### Special template

□ ST-\_\_\_\_

1. Specify door thickness if other than 1  $^3/_4{}^{\prime\prime}$  .

#### Table of sizes

- Select closer based on width of door
- The spring power of non-sized 4111 cylinder is adjustable from size 1 through size 5 and is shipped set to size 3
- Sized 4116 series cylinders 6
- Delay action not available with 4116 cylinder
- HCUSH and SHCUSH arm not available with 4116 cylinder

#### Exterior (and vestibule) door width



#### Interior door width



Indicates recommended range of door width for closer size. \* Adjustable Size 1 thru 5.

#### Reduced opening force 4110 Series closers

**CAUTION!** Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch

Refer to Automatic Operators catalog for information on systems that meet reduced opening force requirements without effecting closing power.

36"	42"	48"
4111	4111	4111
4111	4111	4111
	4111	4111 4111

\* Maximum opening force.

## 4110T Series

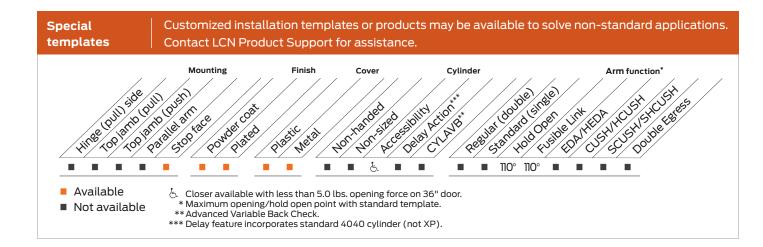


The 4110T is a Grade 1 push side, mounting track closer designed for interior high traffic applications. It features an optional track bumper assembly for additional cushioning in the opening swing of the door.

#### **Features**

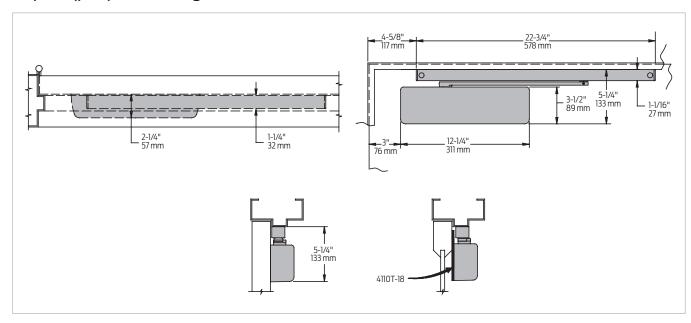
Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Body construction	<ul> <li>Cast iron body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>½" diameter double heat treated pinion journal</li> </ul>	
Fluid	All weather fluid	
Handing	Handed	
Size	Sized 1, 3, or 4	
Warranty	30 years	

Cover	<ul><li>Plastic Cover (PC), standard</li><li>Metal Cover (MC), optional</li></ul>	
Fasteners	Self reaming and tapping screws (SRT)	
Mounting	Stop face (push side)	
Arms	Standard arm and track with roller	
Finishes/colors/ powder coat	<ul> <li>689 Aluminum</li> <li>690 Statuary bronze</li> <li>691 Light bronze</li> <li>693 Black</li> <li>695 Dark bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> </ul>	
	<ul><li>Optional SRI primer - powder coat only</li><li>Optional plated finishes</li></ul>	



### Mounting details

#### Stop face (push) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width	
Auxiliary stop	<ul> <li>Recommended at hold open point or where a door cannot swing 110°.</li> <li>Optional track bumper assembly assists back check in cushioning the opening swing of the door</li> <li>It is not intended to replace an auxiliary stop</li> </ul>	
Clearance	Projects 2 <sup>1</sup> / <sub>4</sub> " (57 mm) from face of door	
Top rail	<ul> <li>Less than 5 ½" (133 mm) measured from the stop, requires plate, 4110T-18</li> <li>Plate requires 2½" (57 mm) minimum</li> </ul>	
Stop width	Minimum 1 <sup>1</sup> / <sub>4</sub> " (32 mm)	
Maximum opening	<ul> <li>Templating allows 110° with standard track arm, limited to 100° with optional bumper tracks</li> <li>Variable hold open angles with many options</li> </ul>	

Note: Consult factory for applications where door must swing 180°.

#### Accessories

#### Cylinders



#### 4111(3,4)T-3071 Cast iron cylinder assembly (CYL)

- Handed
- Standard

#### Covers



#### 4110T-72 Plastic Cover (PC)

- Non-handed
- Standard



#### 4110T-72MC Metal Cover (MC)

- Handed
- Required for plated finishes and custom powder coat finishes
- Optional



#### 4110T-3077T Standard Arm (STDTRKARM)

- Handed
- Roller not included with arm

#### **Tracks**



#### 4110T-3038 Standard Track (STDTRK)

- Non-handed
- Non hold open
- Will accept hold open clip and/or bumper assembly
- Standard



#### 4110T-3038B Track with Bumper (BUMP)

- Non-handed
- Non hold-open
- With bumper assembly installed
- Will accept hold-open clip
- Optional



#### 4110T-3038H Hold Open Track (H)

- Non-handed
- With hold open clip installed
- Will accept bumper assembly
- Optional



#### 4110T-3038HB Hold Open Track with Bumper (HBMP)

- Non-handed
- With hold open clip and bumper assembly installed
- Optional

#### Installation accessories



#### 4110T-18 Plate

- Required where top rail, when measured from the stop, is less than 5 1/4" (133 mm)
- Requires minimum 2 1/4" (57 mm) minimum top rail





#### 4110T-169 Track bumper

- Mounts in track to assist back check, not replace auxiliary stop
- Limits maximum opening; consists of bumper, bumper post, and mounting



#### 4110T-3054 Hold-open clip

- Mounts in track to provide hold open function
- Hold open point controlled by clip location
- Consists of clip and mounting screws
- Requires 4110T-3034H track roller





#### 4110T-3034H Track roller

- Quiet, low friction roller assembly
- Shoulder dimension "X" = 1/16" (2mm)
- Spring-loaded hold-open mechanism





- Shoulder dimension "X" = 1/16"

(2 mm)

### Ordering information

#### **How-to-order 4110T Series closers**

#### 1. Select cylinder size 2. Specify hand

- - ☐ Left Hand (LH)

#### 3. Select finish

☐ Right Hand (RH) ☐ Standard powder coat

Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696).

#### Closer will be shipped with:

- Standard cover
- Standard arm
- Track roller
- Standard track
- Self reaming and tapping screws (unless options listed below are selected)

#### **Closer options**

☐ 4111T (ADA)

□ 4113T

□ 4114T

#### Cover

□ Metal Cover (MC)

#### **Finish**

- ☐ Custom powder coat (RAL)
  - (handed metal cover required)
- □ Plated finish, US \_\_ (handed metal cover required)
- ☐ SRI primer (use with powder coat finishes only)

#### **Track**

- ☐ Track with Bumper (BUMP)
- ☐ Hold Open Track (H)
- ☐ Hold Open Track with Bumper (HBMP)

#### Screw pack

- ☐ Through Bolt<sup>1</sup> Self Reaming and Tapping Screws (TBSRT)
- ☐ Wood and Machine Screws (WMS)
- ☐ Through Bolt<sup>1</sup> Wood and Machine Screws (TBWMS)
- ☐ Torx Machine Screws (TORX)
- ☐ Through Bolt<sup>1</sup> and Torx Machine Screws (TBTRX)

#### Installation accessories

☐ Plate, 4110T-18

#### Special template

□ ST-\_\_\_

#### Table of sizes

- Select closer based on width of door
- Sized 4110T Series cylinders available in size 1, 3 or 4
- Specify next higher size closer where strong drafts exists

#### Interior door width



Indicates recommended range of door width for closer size.

#### Reduced opening force 4110T Series closers

**CAUTION!** Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators catalog for information on systems that meet reduced opening force requirements without effecting closing power.

Door width	36"	42"	48"
8.5* lbs.	N/A	N/A	N/A
5.0* lbs.	4110T	4110T	4110T

<sup>\*</sup> Maximum opening force.

<sup>1.</sup> Specify door thickness if other than 1 3/4".

## 4000T Series

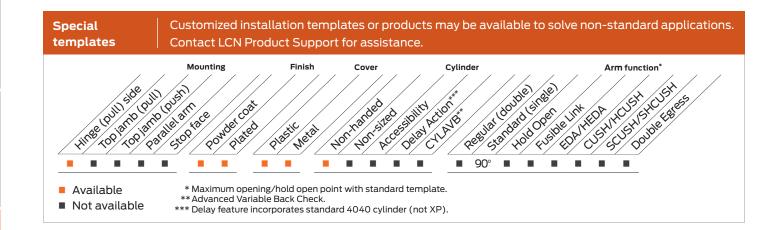


The 4000T is a heavy duty closer to reliably control fire and smoke barrier doors with maximum swing of 90°. Designed for use with an SEM 7850 wall magnet.

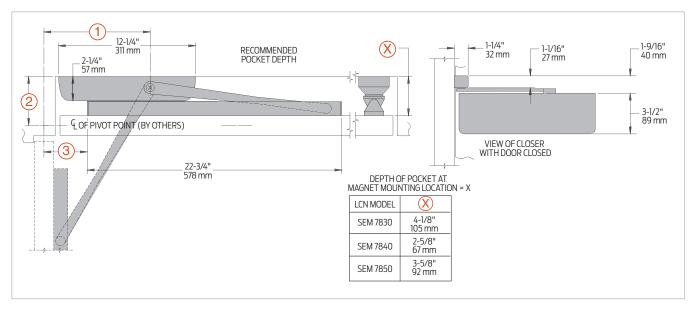
### **Features**

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Body construction	<ul> <li>Cast iron body</li> <li>Full complement bearing</li> <li>1½" diameter piston</li> <li>¾" diameter double heat treated pinion journal</li> </ul>	
Fluid	All weather fluid	
Handing	Non-handed	
Size	Size 3 or 4	
Warranty	30 years	

Cover	<ul><li>Plastic Cover (PC), standard</li><li>Metal Cover (MC), optional</li></ul>	
Fasteners	Wood and Machine Screws (WMS)	
Mounting	In a wall pocket, hinge side	
Arms	Standard arm and track with roller	
Finishes/colors/ powder coat	<ul> <li>689 Aluminum</li> <li>690 Statuary Bronze</li> <li>691 Light Bronze</li> <li>693 Black</li> <li>695 Dark Bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> </ul>	
	<ul><li>Optional SRI primer - powder coat only</li><li>Optional plated finishes</li></ul>	



#### Wall pocket mounting



Butt hinges	<ul> <li>Pocket pivot, total door hinge or center pivot are door mounting options</li> <li>Should not exceed 5" (127 mm)</li> </ul>	
Pocket depth	<ul> <li>See above table for distance required between door and closer mounting location</li> <li>This dimension is measured from the cylinder mounting surface to the pull side face of the door at 90°</li> </ul>	
Wall magnet	<ul> <li>SEM 7850 is recommended; use of other magnets may require special construction to alter the depth of the pocket at the magnet location</li> <li>See Fire Life Safety catalog</li> </ul>	
Dimension 1	<ul> <li>The distance from the centerline of the closer shaft to the centerline of the hinge or pivot</li> <li>For pocket pivot or total door hinge, 9 <sup>1</sup>/<sub>2</sub>" (241 mm)</li> <li>For butt hinge 8" (203 mm)</li> <li>For center pivot 10" (254 mm)</li> </ul>	
Dimension 2	<ul> <li>The distance from the centerline of the pivot or hinge to the cylinder mounting surface</li> <li>For pocket pivot 4 <sup>1</sup>/<sub>2</sub>" (114 mm)</li> <li>For total door hinge 3 <sup>7</sup>/<sub>8</sub>" (98mm)</li> <li>For butt hinge 2 <sup>7</sup>/<sub>8</sub>" (73 mm)</li> <li>For center pivot 4 <sup>1</sup>/<sub>2</sub>" (114 mm)</li> </ul>	
Dimension 3	<ul> <li>The distance from the centerline of the pivot or hinge to end of the track</li> <li>For pocket pivot or total door hinge, 3 <sup>7</sup>/<sub>8</sub>" (98mm)</li> <li>For butt hinge 2 <sup>3</sup>/<sub>8</sub>" (60mm)</li> <li>For center pivot 4 <sup>5</sup>/<sub>8</sub>" (117mm)</li> </ul>	
Maximum opening	<ul> <li>Templating allows 90° only</li> <li>Hold open point 90° with magnet</li> </ul>	

- Notes:
   Cylinder mounts on wall
   Track mounts on hinge side of door

4020/4020T Series

### 4000T Series

### Accessories

#### **Cylinders**



#### 4003(4)T-3071 Cast iron cylinder assembly (CYL)

- Non-handed
- Standard

#### Covers



#### 4000T-72 Plastic Cover (PC)

Non-handed



#### 4000T-72MC Metal Cover (MC)

- Handed
- Required for plated finishes and custom powder coat finishes
- Optional



#### 4000T-3077T Standard Arm (STDTRKARM)

- Non-handed
- Roller not included with arm

#### **Tracks**



#### 4000T-3038 Standard Track (STDTRK)

- Non-handed
- Non hold open
- Will not accept hold open clip or bumper assembly
- Standard



#### 4000T-3034 Track roller

- Quiet, low friction roller assembly
- Shoulder dimension "X"= 1/8" (3 mm)

# Serie:

### Ordering information

#### **How-to-order 4000T Series closers**

#### 1. Select cylinder size

- □ 4003T
- □ 4004T

#### 2. Select finish

□ Standard powder coat \_\_\_\_\_ Aluminum (689), Dark Bronze (695), Statuary Bronze (690), Light Bronze (691), Black (693), or Brass (696)

#### Closer will be shipped with:

- Standard cylinder
- Standard cover
- Standard arm
- Track roller
- Standard track
- Self-reaming and tapping screws (unless options listed below are selected)

#### **Closer options**

#### Cover

□ Metal Cover (MC)

#### **Finish**

- ☐ Custom powder coat (RAL) \_\_\_\_\_\_(handed metal cover required)
- ☐ Plated finish \_\_\_\_\_ (handed metal cover required)
- ☐ SRI primer (use with powder coat finishes only)

#### Screw pack

- ☐ Through Bolt<sup>1</sup> Wood and Machine Screws (TBWMS)
- □ Torx Machine Screws (TORX)
- ☐ Through Bolt¹ and Torx Machine Screws (TBTRX)

#### Special template

□ ST-\_\_\_\_\_

1. Specify door thickness if other than 13/4".

#### Table of sizes

- Select closer based on width of door
- 4000T Series cylinders available in size 3 or 4
- Closing power of 4000T Series closers is not adjustable

#### Interior door width



**→** 

Indicates recommended range of door width for closer size.

#### **About Allegion**

Allegion (NYSE: ALLE) is a global pioneer in seamless access, with leading brands like CISA® Interflex® LCN® Schlage® SimonsVoss® and Von Duprin®. Focusing on security around the door and adjacent areas, Allegion secures people and assets with a range of solutions for homes, businesses, schools and institutions. Allegion had \$2.7 billion in revenue in 2018, and sells products in almost 130 countries.

For more, visit www.allegion.com.

KRYPTONITE - LCN - SCHLAGE - STEELCRAFT - VON DUPRIN

